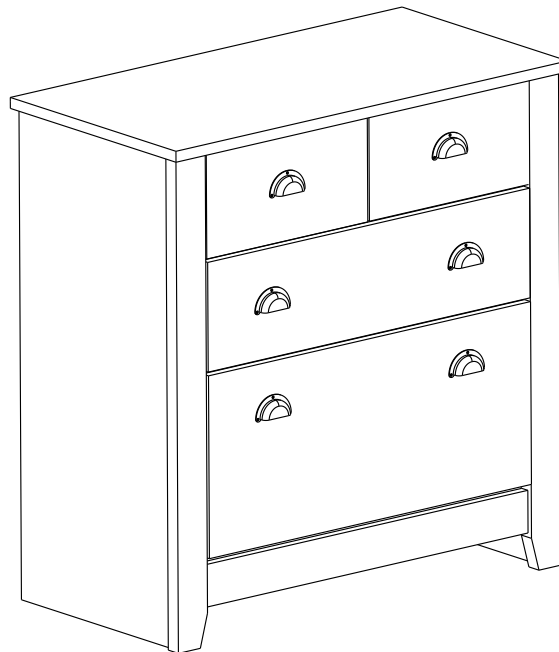


# LUDLOW 2+2 DRAWER CHEST

## WHITE GLOSS

### ASSEMBLY INSTRUCTIONS



### **IMPORTANT FOR DOMESTIC USE ONLY**

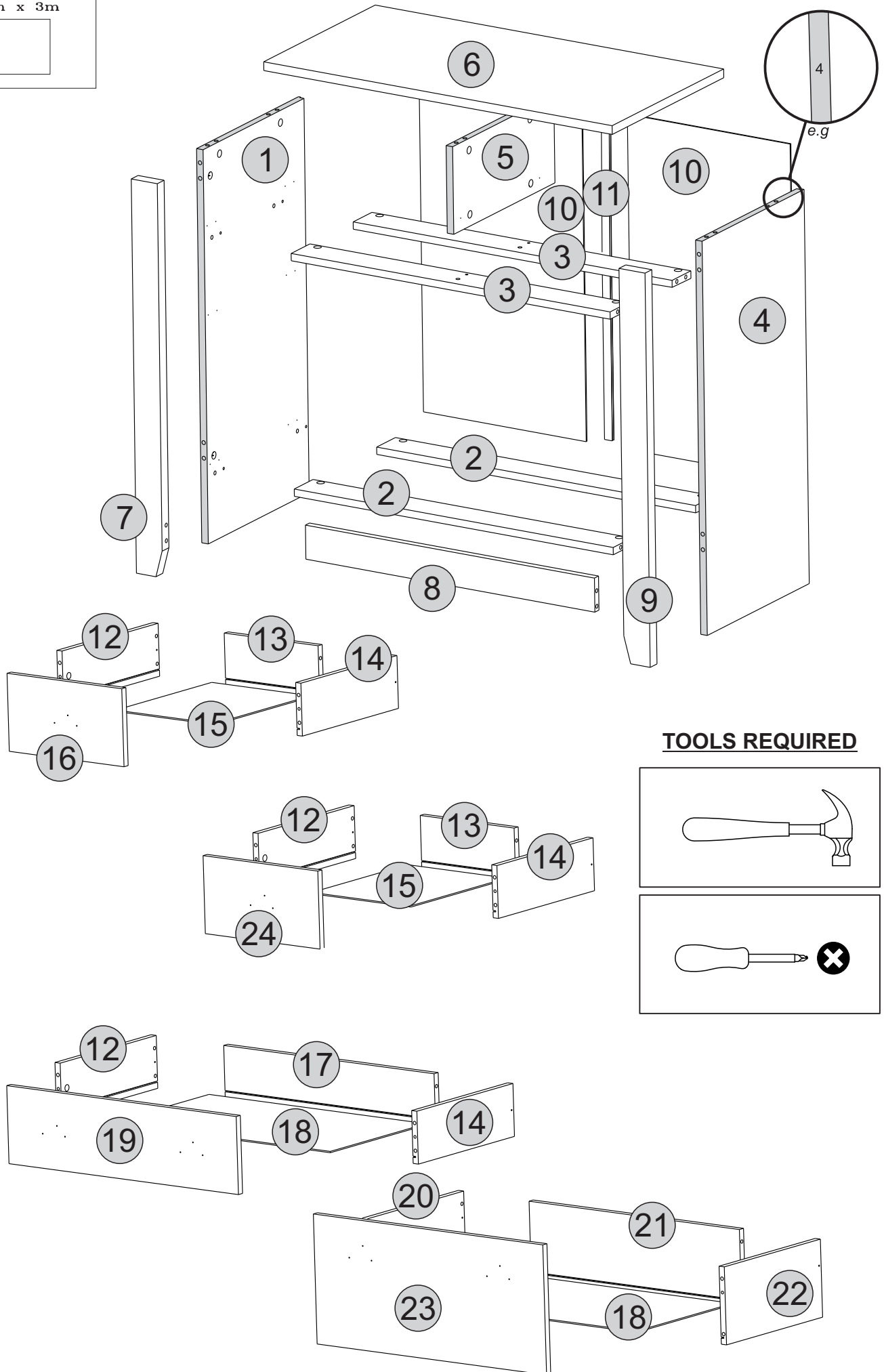
**PLEASE READ BEFORE YOU CONTINUE FURTHER**

## **CARE AND MAINTENANCE**

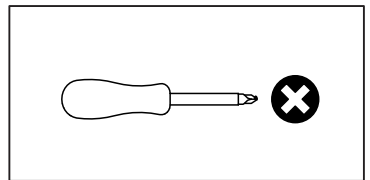
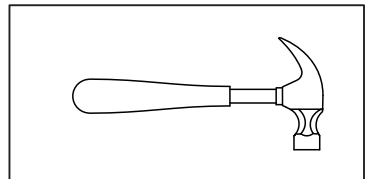
After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

- Please ensure all fittings and parts are present before commencing with assembly.
- Never drag or push products as this could cause damage to the joints making it inferior.
- We strongly recommend that you keep children away from your work area.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- Assemble this product as close to its final position as possible.
- Do not place this product next to a radiator or in direct sunlight.
- Do not drag or push items across your high gloss furniture as this may cause the surface to scratch
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.
- Do not place on a wet or damp floor as staining may occur to your floor.

2,5m x 3m



**TOOLS REQUIRED**



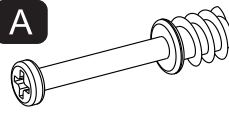
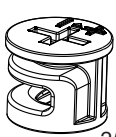
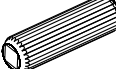
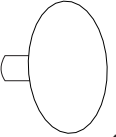


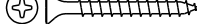


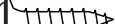

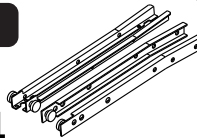

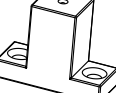



## PARTS LIST

***Please Note:***

The below parts have been stamped with the part number to help identify them during assembly.



| <b>Part Number</b> | <b>Part Code</b>    | <b>Part Description</b> | <b>Quantity</b> | <b>Carton</b> |
|--------------------|---------------------|-------------------------|-----------------|---------------|
| 1                  | S100-102-076-DC1-01 | Left Side               | 1               | 1/1           |
| 2                  | S100-102-076-DC1-02 | Bottom Crossbeam        | 2               | 1/1           |
| 3                  | S100-102-076-DC1-03 | Upper Crossbeam         | 2               | 1/1           |
| 4                  | S100-102-076-DC1-04 | Right Side              | 1               | 1/1           |
| 5                  | S100-102-076-DC1-05 | Dividing Panel          | 1               | 1/1           |
| 6                  | S100-102-076-DC1-06 | Top                     | 1               | 1/1           |
| 7                  | S100-102-076-DC1-07 | Front Left Upright      | 1               | 1/1           |
| 8                  | S100-102-076-DC1-08 | Plinth                  | 1               | 1/1           |
| 9                  | S100-102-076-DC1-09 | Front Right Upright     | 1               | 1/1           |
| 10                 | S100-102-076-DC1-10 | Back Panel              | 2               | 1/1           |
| 11                 | S100-102-076-DC1-11 | Back Panel Strip        | 1               | 1/1           |
| 12                 | S100-102-076-DC1-12 | Left Drawer Side        | 3               | 1/1           |
| 13                 | S100-102-076-DC1-13 | Drawer Back             | 2               | 1/1           |
| 14                 | S100-102-076-DC1-14 | Right Drawer Side       | 3               | 1/1           |
| 15                 | S100-102-076-DC1-15 | Drawer Base             | 2               | 1/1           |
| 16                 | S100-102-076-DC1-16 | Left Drawer Front       | 2               | 1/1           |
| 17                 | S100-102-076-DC1-17 | Drawer Back             | 1               | 1/1           |
| 18                 | S100-102-076-DC1-18 | Drawer Base             | 2               | 1/1           |
| 19                 | S100-102-076-DC1-19 | Drawer Front            | 1               | 1/1           |
| 20                 | S100-102-076-DC1-20 | Left Drawer Side        | 1               | 1/1           |
| 21                 | S100-102-076-DC1-21 | Drawer Back             | 1               | 1/1           |
| 22                 | S100-102-076-DC1-22 | Right Drawer Side       | 1               | 1/1           |
| 23                 | S100-102-076-DC1-23 | Drawer Front            | 1               | 1/1           |
| 24                 | S100-102-076-DC1-24 | Right Drawer Front      | 1               | 1/1           |



## FITTINGS LIST



|  |   |   |  |   |
|--|---|---|--|---|
| <b>A</b><br><br><b>x30</b> 2/+            | <b>B</b><br><br><b>x30</b> 2/+                     | <b>C</b><br><br><b>x56</b> 8x30mm     2/+    | <b>D</b><br><br><b>x10</b> 1/+                        | <b>E</b><br><br><b>x1</b> 18x18              |
| <b>F</b><br><br><b>x36</b> 8x8     2/+    | <b>G</b><br><br><b>x10</b> Ø 4,0 x 40     1/+      | <b>H</b><br><br><b>x30</b> Ø3,5 x 12     2/+ | <b>I</b><br><br><b>x18</b> Ø3,0 x 10     2/+     Black | <b>J</b><br><br><b>x24</b> Ø4,0 x 16     2/+ |
| <b>K</b><br><br><b>x6</b>                 | <b>L</b><br><br><b>x4</b>                          | <b>M</b><br><b>GLUE</b><br><br><b>x3</b>     | <b>N</b><br><br><b>x12</b> 1/+                        | <b>O</b><br><br><b>x4</b> 1/+                |
| <b>P</b><br><br><b>x4 BLACK</b> Ø3,5 x 12 | <b>Q</b><br><b>Anti-tip Strap</b><br><br><b>x1</b> |   |  |   |


## TIPS FOR FITTING CAM-LOCKS

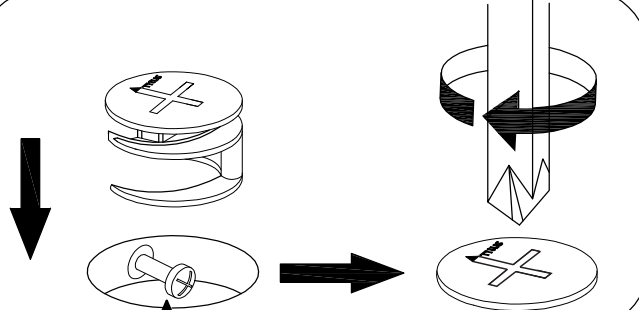
WHEN FITTING CAM-LOCK  
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING CAM BOLT  
TURN CLOCKWISE UNTIL SECURE

  
  
**CORRECT**

  
  
**WRONG**

  
  
**WRONG**

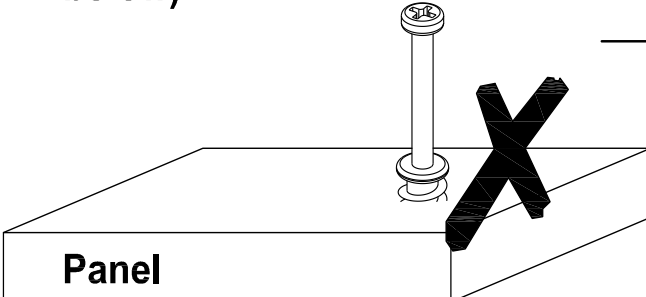


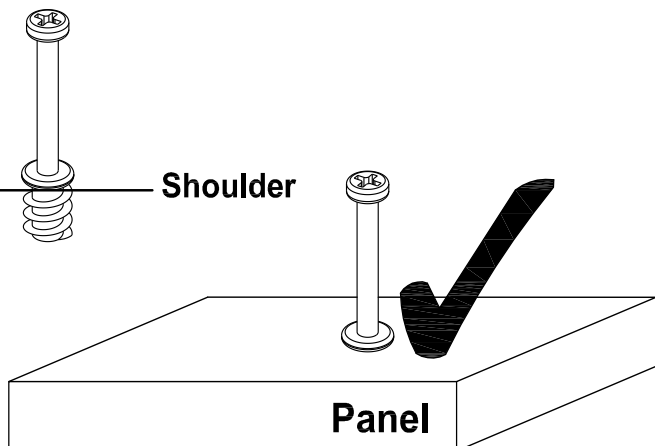


Cam bolt head needs to be in centre

### CAMBOLT

**Tighten until shoulder is flush with panel. Do not overtighten or undertighten (see example below)**

  
**Panel**

  
**Panel**

Shoulder


# STEP 1

## PARTS REQUIRED

1 - LEFT SIDE x1

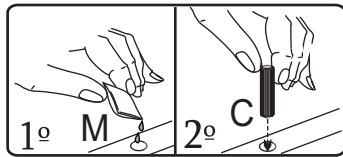
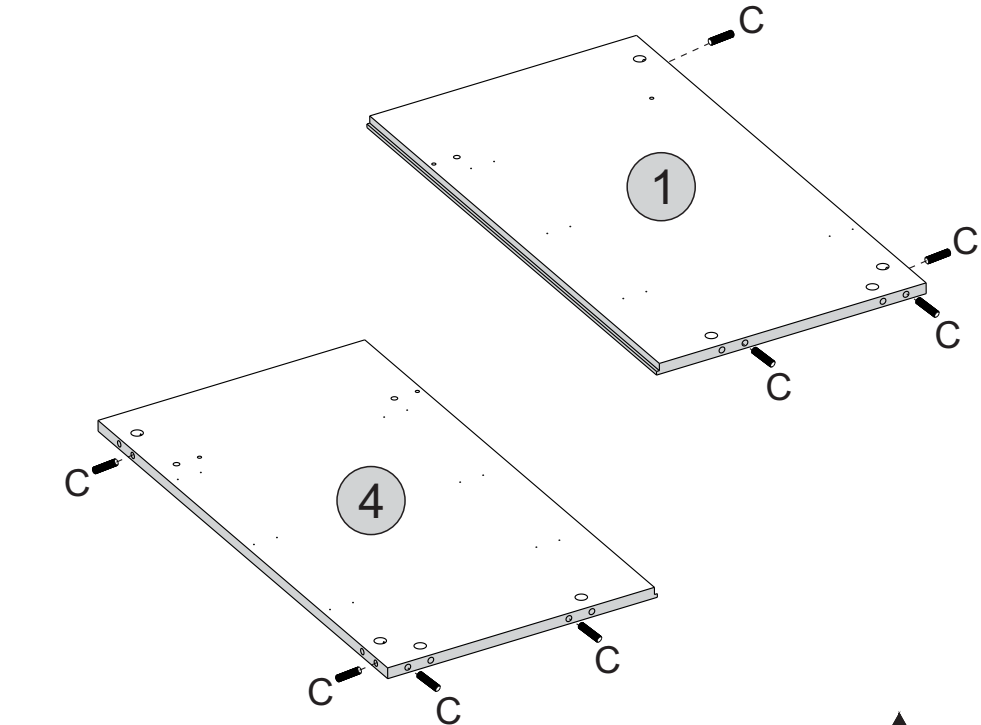
4 - RIGHT SIDE x1

## HARDWARE REQUIRED

C  08  
Ø8 x 30mm

M  01  
GLUE

## TOOLS REQUIRED



**!**  
Glue must be added to the  
dowel holes on part  
1, 4

# STEP 2

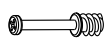
## PARTS REQUIRED

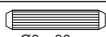
2 - BOTTOM CROSSBEAM x2

3 - UPPER CROSSBEAM x2

5 - DIVIDING PANEL x1

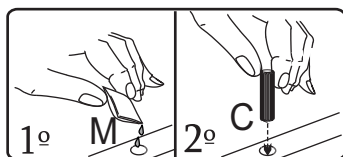
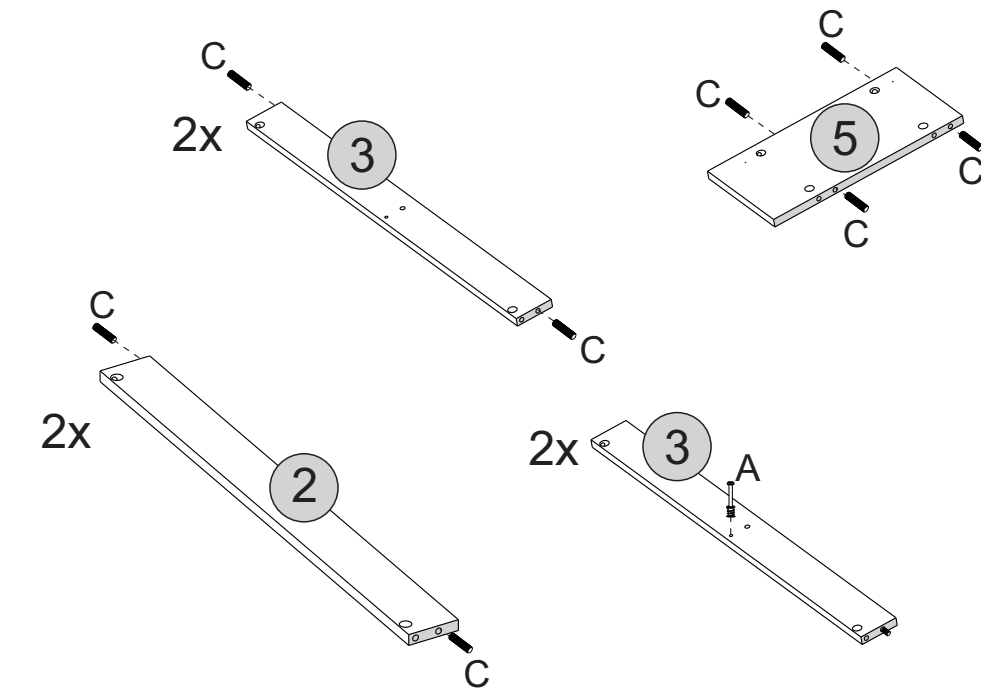
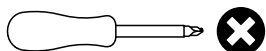
## HARDWARE REQUIRED

A  02

C  12  
Ø8 x 30mm

M  01  
GLUE

## TOOLS REQUIRED




**!**  
Glue must be added to the  
dowel holes on part  
2, 3, 5

# STEP 3

**PARTS REQUIRED**

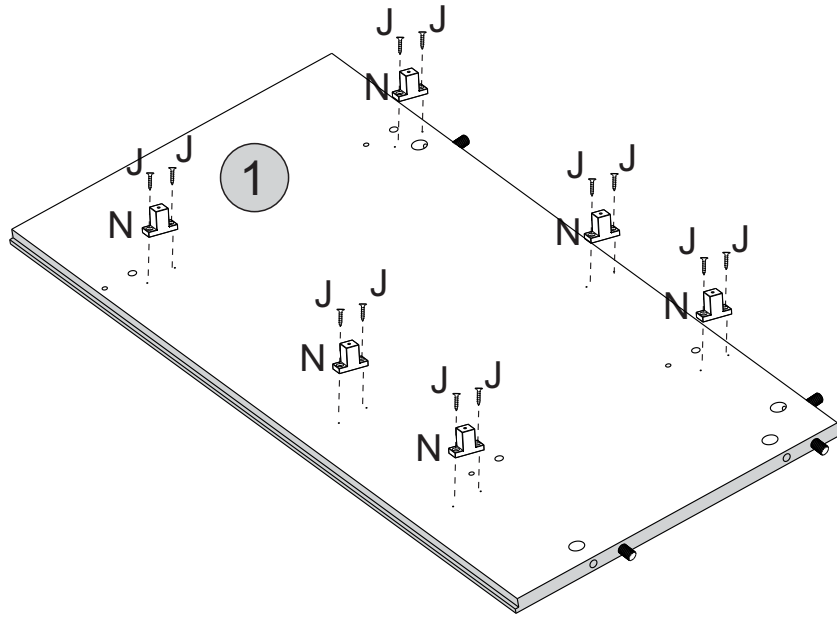
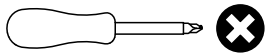
1 - LEFT SIDE x1

**HARDWARE REQUIRED**

J  12  
Ø4,0 x 16

N  06

**TOOLS REQUIRED**




# STEP 4

**PARTS REQUIRED**

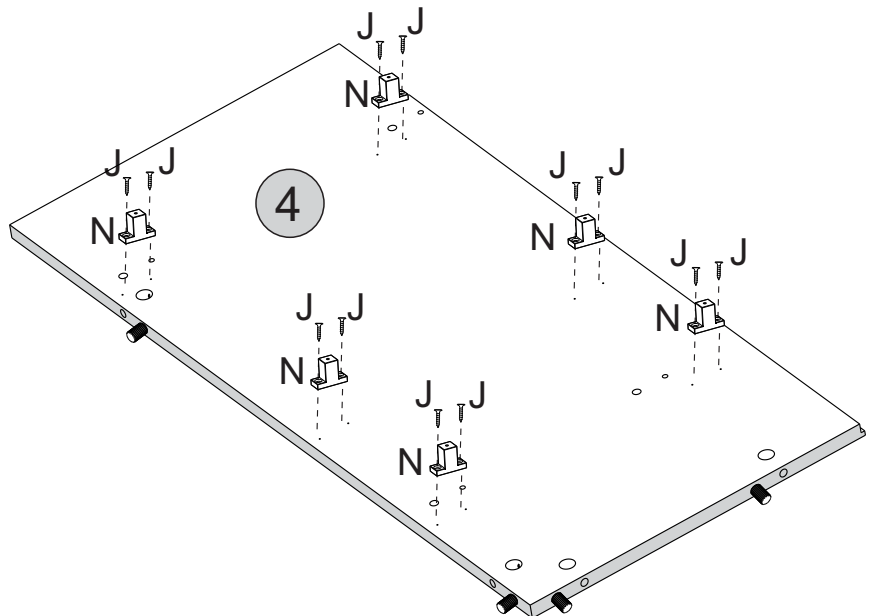
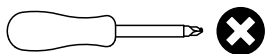
4 - RIGHT SIDE x1

**HARDWARE REQUIRED**

J  12  
Ø4,0 x 16

N  06

**TOOLS REQUIRED**

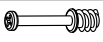



# STEP 5

**PARTS REQUIRED**

1 - LEFT SIDE x1

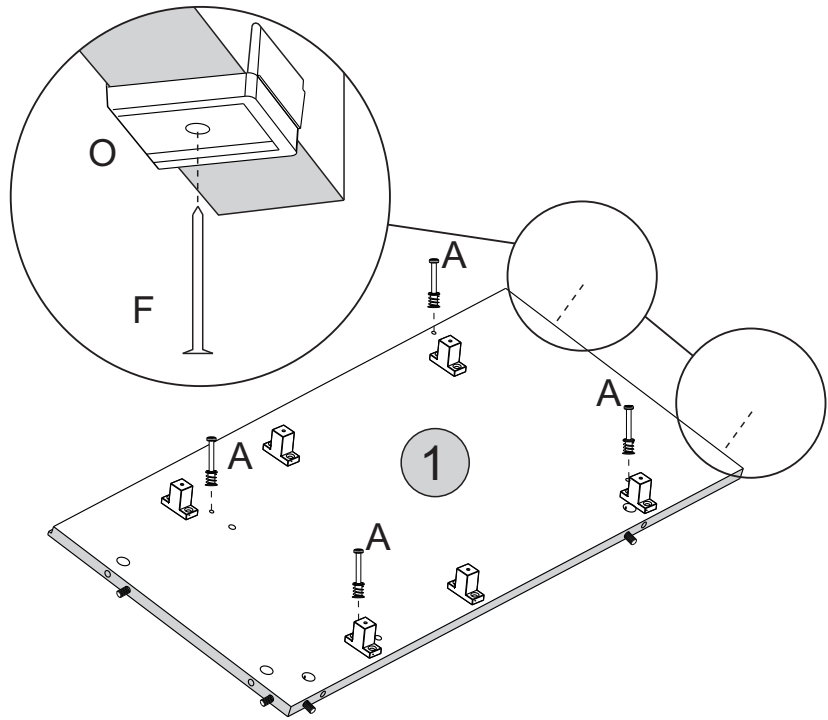
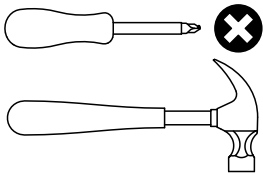
**HARDWARE REQUIRED**

A  04

F  02

O  02

**TOOLS REQUIRED**

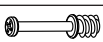



# STEP 6

**PARTS REQUIRED**

4 - RIGHT SIDE x1

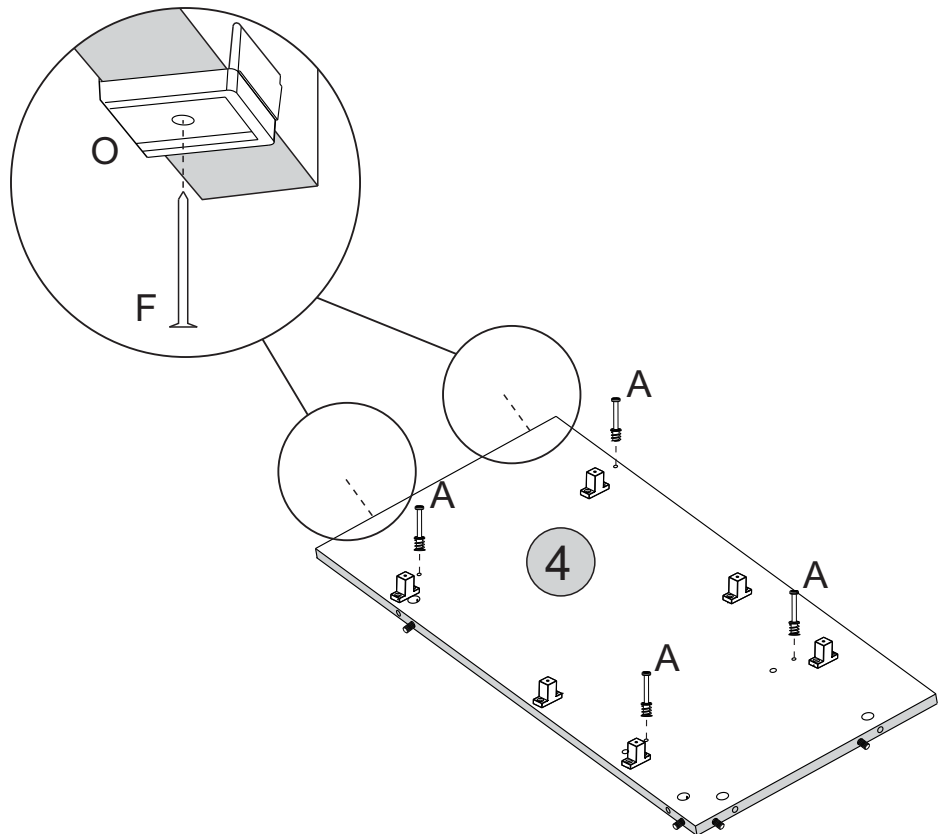
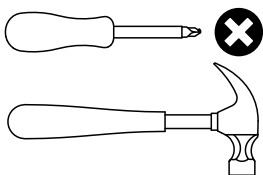
**HARDWARE REQUIRED**

A  04

F  02

O  02

**TOOLS REQUIRED**




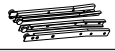
# STEP 7

**PARTS REQUIRED**

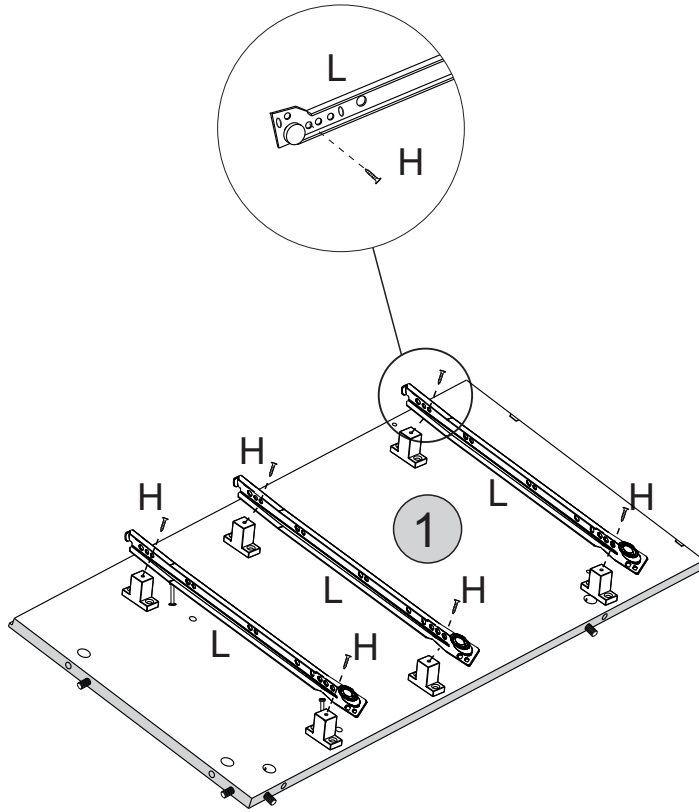
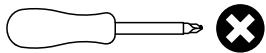
1 - LEFT SIDE x1

**HARDWARE REQUIRED**

H  06  
3,5 x 12

L  03

**TOOLS REQUIRED**




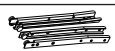
# STEP 8

**PARTS REQUIRED**

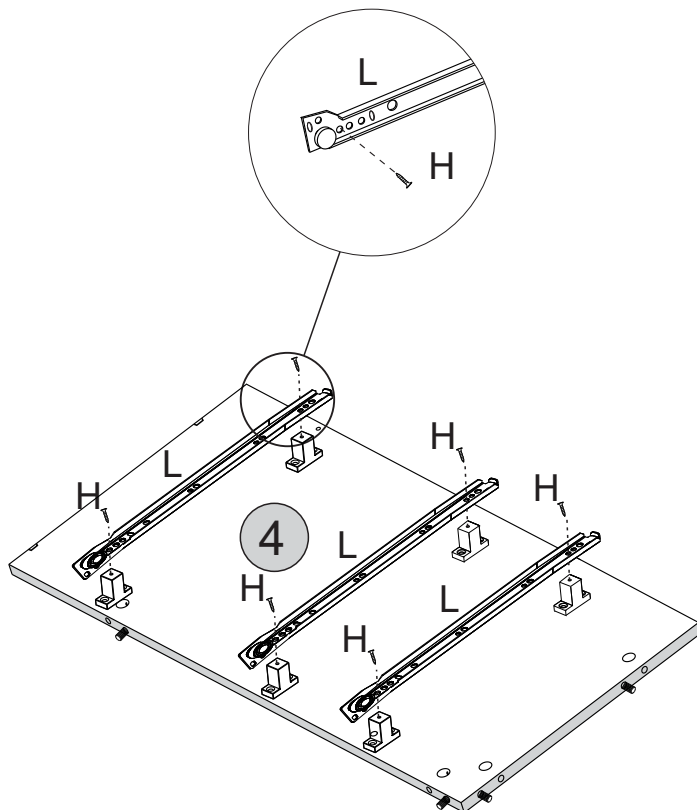
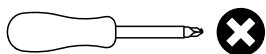
4 - RIGHT SIDE x1

**HARDWARE REQUIRED**

H  06  
3,5 x 12

L  03

**TOOLS REQUIRED**







# STEP 9

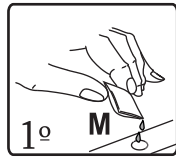
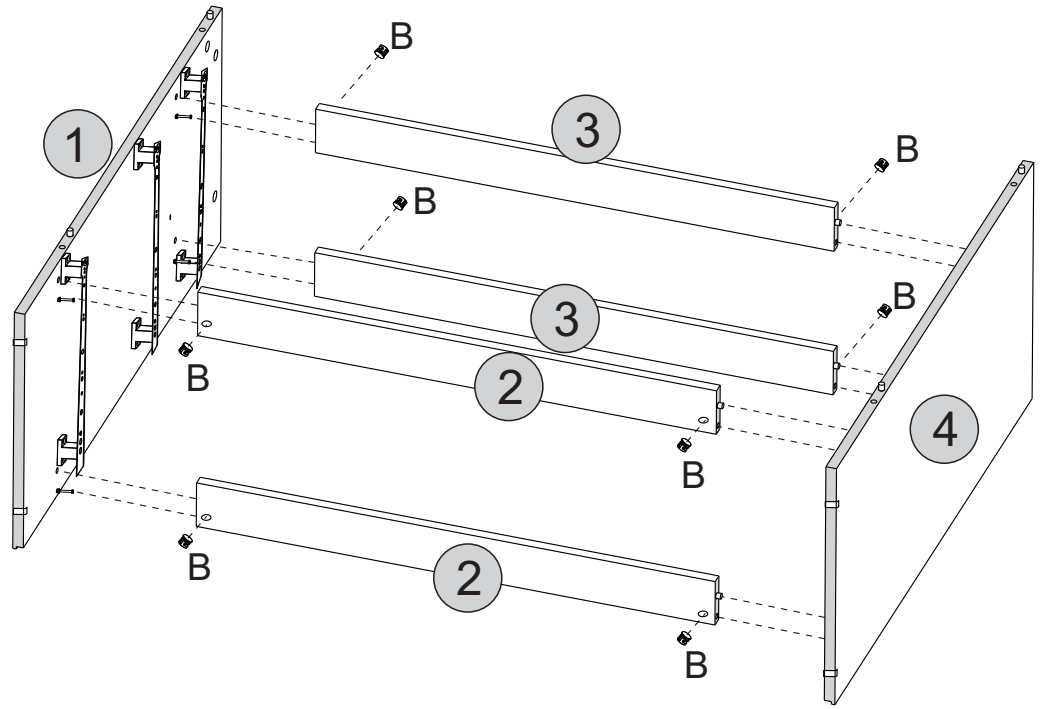
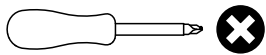
**PARTS REQUIRED**

|                      |    |
|----------------------|----|
| 1 - LEFT SIDE        | x1 |
| 2 - BOTTOM CROSSBEAM | x2 |
| 3 - UPPER CROSSBEAM  | x2 |
| 4 - RIGHT SIDE       | x1 |

**HARDWARE REQUIRED**

|   |   |    |
|---|---|----|
| B |  | 08 |
| M |  | 01 |

**TOOLS REQUIRED**



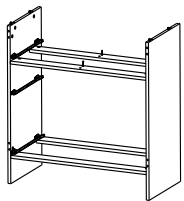
Glue must be added to the dowel holes on part 1, 4

Please refer to page 3 on how to use cams correctly.


# STEP 10

**PARTS REQUIRED**

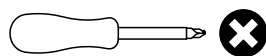
|                   |    |
|-------------------|----|
| 5- DIVIDING PANEL | x1 |
|-------------------|----|



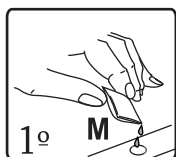
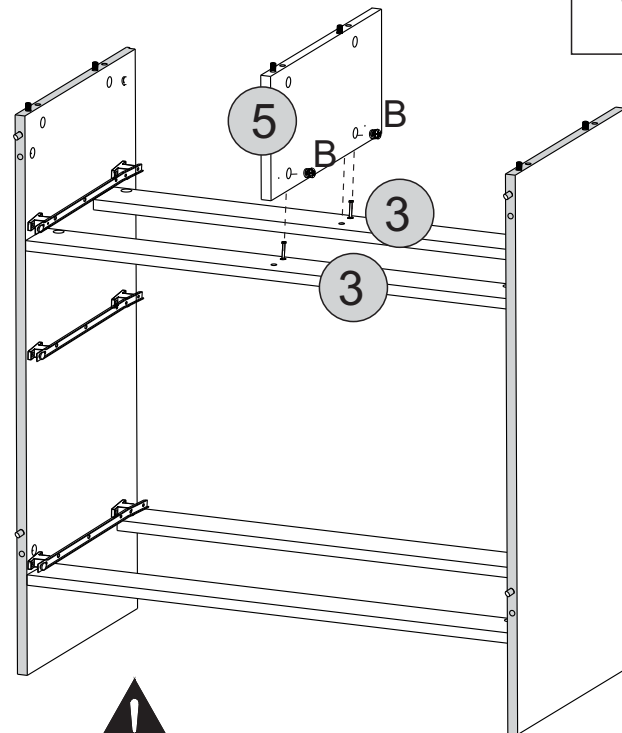
**HARDWARE REQUIRED**

|   |   |    |
|---|---|----|
| B |  | 02 |
| M |  | 01 |

**TOOLS REQUIRED**



Please refer to page 3 on how to use cams correctly.



Glue must be added to the dowel holes on part 3

# STEP 11

## PARTS REQUIRED

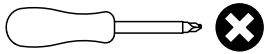
5 - DIVIDING PANEL x1

## HARDWARE REQUIRED

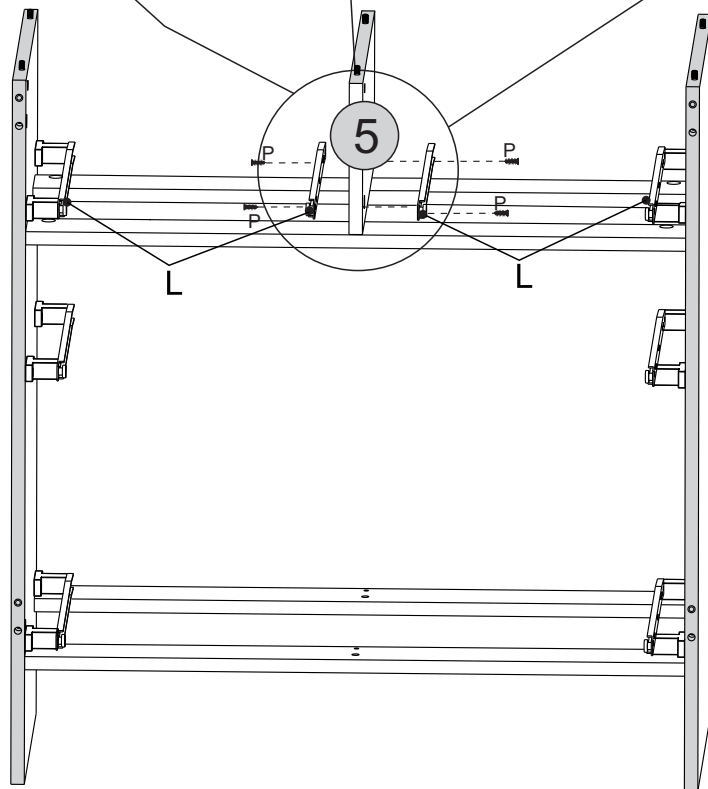
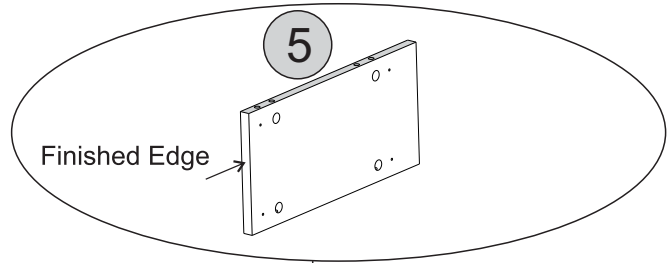
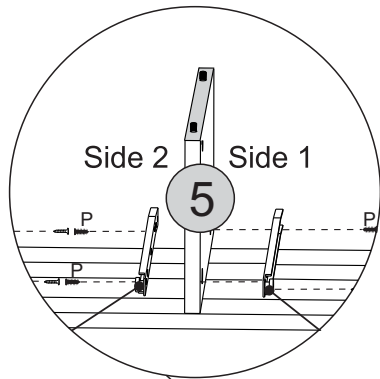
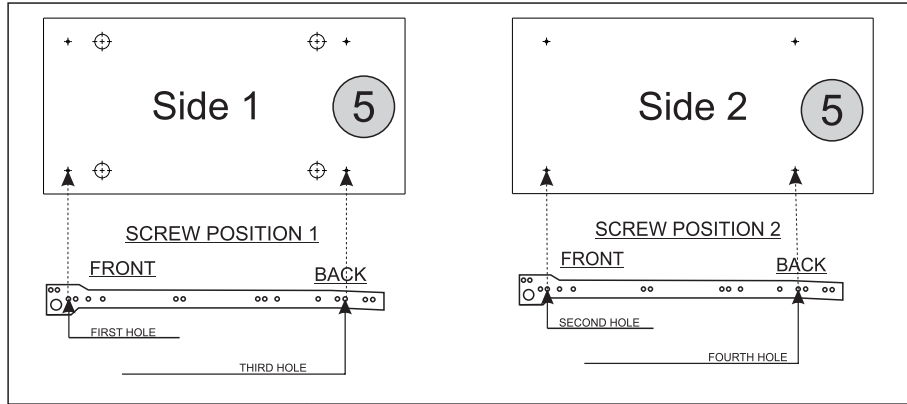
L  02

P  BLACK Ø3,5 x 12 04

## TOOLS REQUIRED



## Fixing the drawer runner to the dividing panel 5

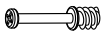


# STEP 12

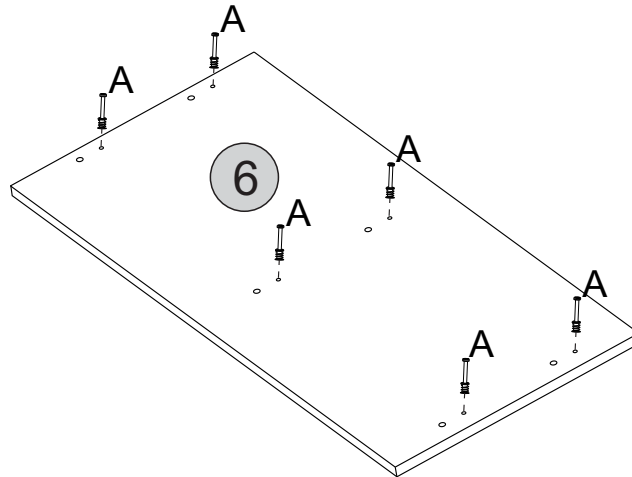
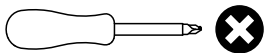
## PARTS REQUIRED

6- TOP x1

## HARDWARE REQUIRED

A  06

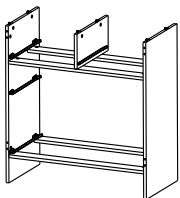
## TOOLS REQUIRED



# STEP 13

## PARTS REQUIRED

6- TOP x1

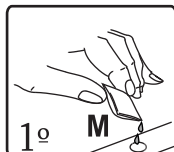
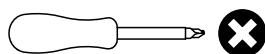


## HARDWARE REQUIRED

B  06

M  01

## TOOLS REQUIRED



Glue must be added to the dowel holes on part 06.

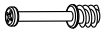


Please refer to page 3 on how to use cams correctly.

# STEP 14

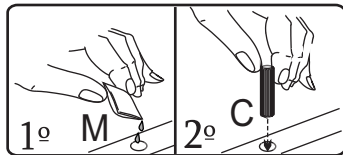
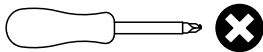
## PARTS REQUIRED

|                         |    |
|-------------------------|----|
| 7 - FRONT LEFT UPRIGHT  | x1 |
| 8 - PLINTH              | x1 |
| 9 - FRONT RIGHT UPRIGHT | x1 |

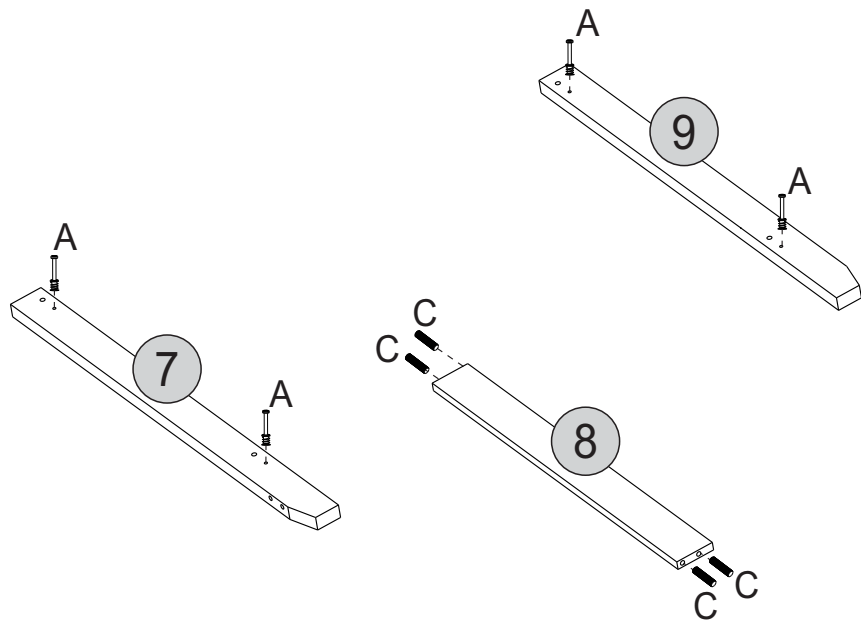
## HARDWARE REQUIRED

|   |   |    |
|---|---|----|
| A |            | 04 |
| C |  Ø8 x 30mm | 04 |
| M |            | 01 |

## TOOLS REQUIRED



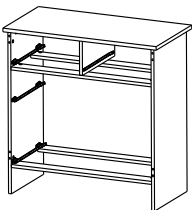
**!**  
Glue must be added to the  
dowel holes on part  
8



# STEP 15

## PARTS REQUIRED

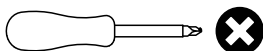
|                         |    |
|-------------------------|----|
| 7 - FRONT LEFT UPRIGHT  | x1 |
| 8 - PLINTH              | x1 |
| 9 - FRONT RIGHT UPRIGHT | x1 |



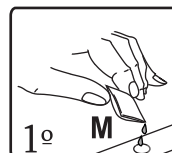
## HARDWARE REQUIRED

|   |  |    |
|---|--|----|
| B |             | 04 |
| E |             | 01 |
| H |  Ø 3,5 x 12 | 02 |
| M |             | 01 |

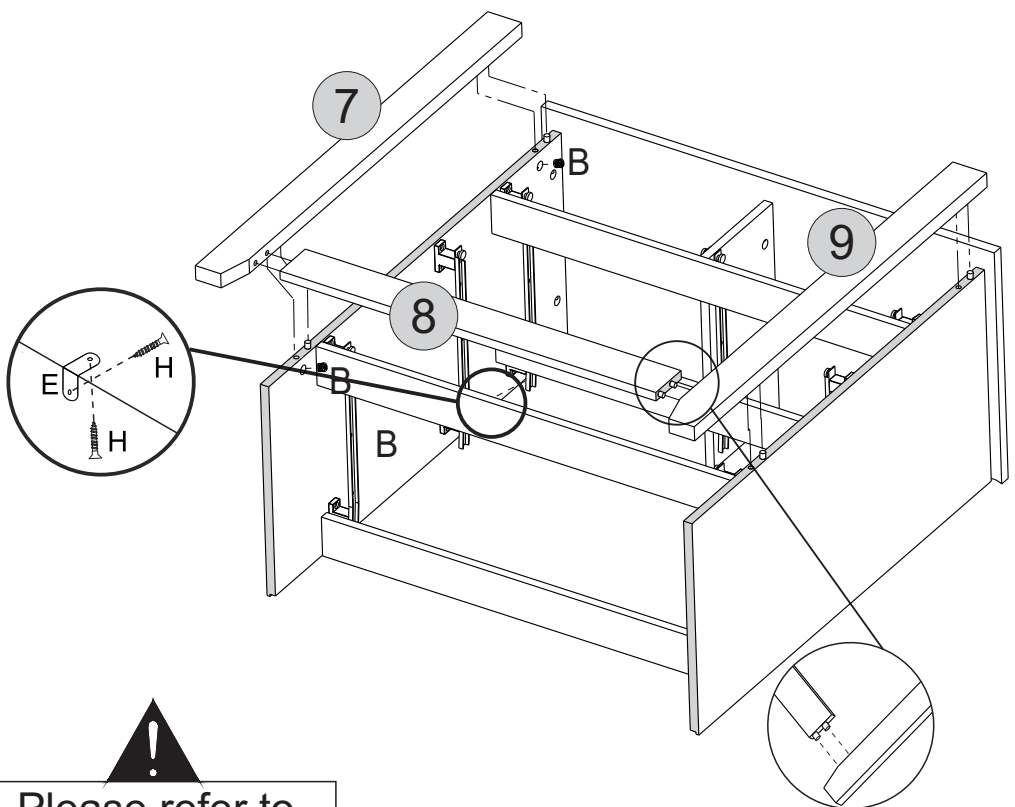
## TOOLS REQUIRED



**!**  
Please refer to  
page 3 on how  
to use cams  
correctly.



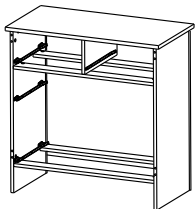
**!**  
Glue must be added to the  
dowel holes on part  
7, 8, 9



# STEP 16

**PARTS REQUIRED**

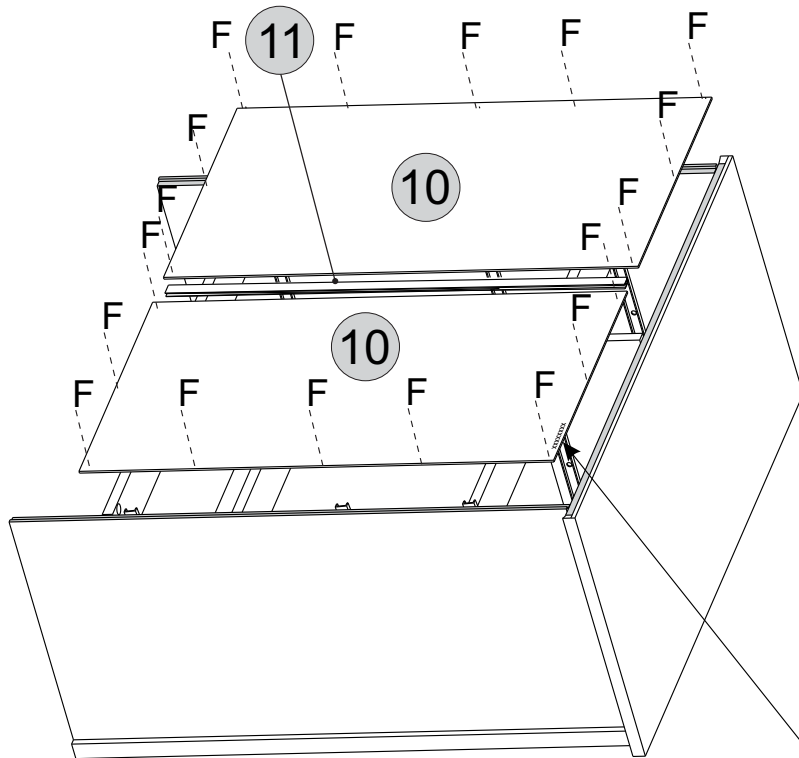
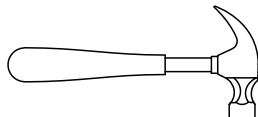
|                       |    |
|-----------------------|----|
| 10 - BACK PANEL       | x2 |
| 11 - BACK PANEL STRIP | x1 |



**HARDWARE REQUIRED**

|   |  |    |
|---|--|----|
| F |  | 32 |
|---|--|----|

**TOOLS REQUIRED**



FOR YOUR FUTURE REFERENCE SPD NUMBER SHOULD BE HERE

# STEP 17

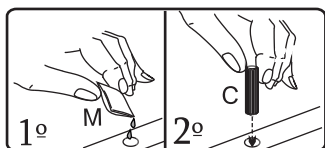
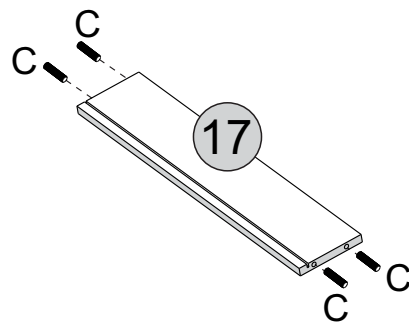
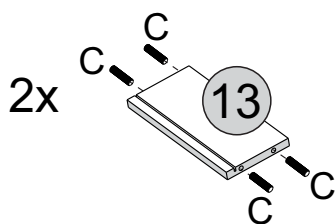
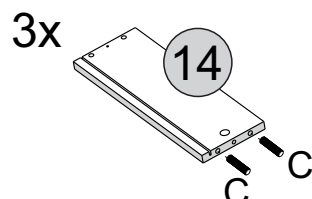
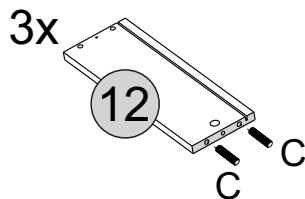
**PARTS REQUIRED**

|                        |    |
|------------------------|----|
| 12 - LEFT DRAWER SIDE  | x3 |
| 13 - DRAWER BACK       | x2 |
| 14 - RIGHT DRAWER SIDE | x3 |
| 17 - DRAWER BACK       | x1 |

**HARDWARE REQUIRED**

|   |  |    |
|---|--|----|
| C |  | 24 |
| M |  | 01 |

**TOOLS REQUIRED**



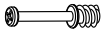
**!**  
Glue must be added to the dowel holes on part 12, 13, 14, 17

# STEP 18

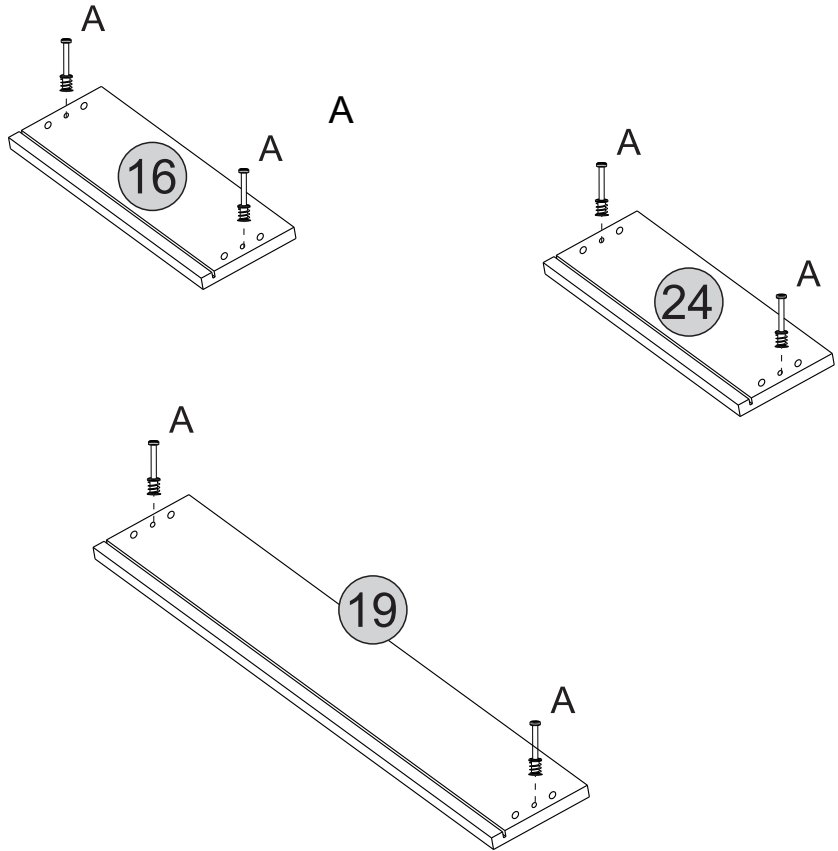
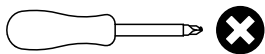
## PARTS REQUIRED

|                         |    |
|-------------------------|----|
| 16 - LEFT DRAWER FRONT  | x1 |
| 19 - DRAWER FRONT       | x1 |
| 24 - RIGHT DRAWER FRONT | x1 |

## HARDWARE REQUIRED

|   |   |    |
|---|---|----|
| A |  | 06 |
|---|---|----|

## TOOLS REQUIRED

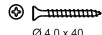


# STEP 19

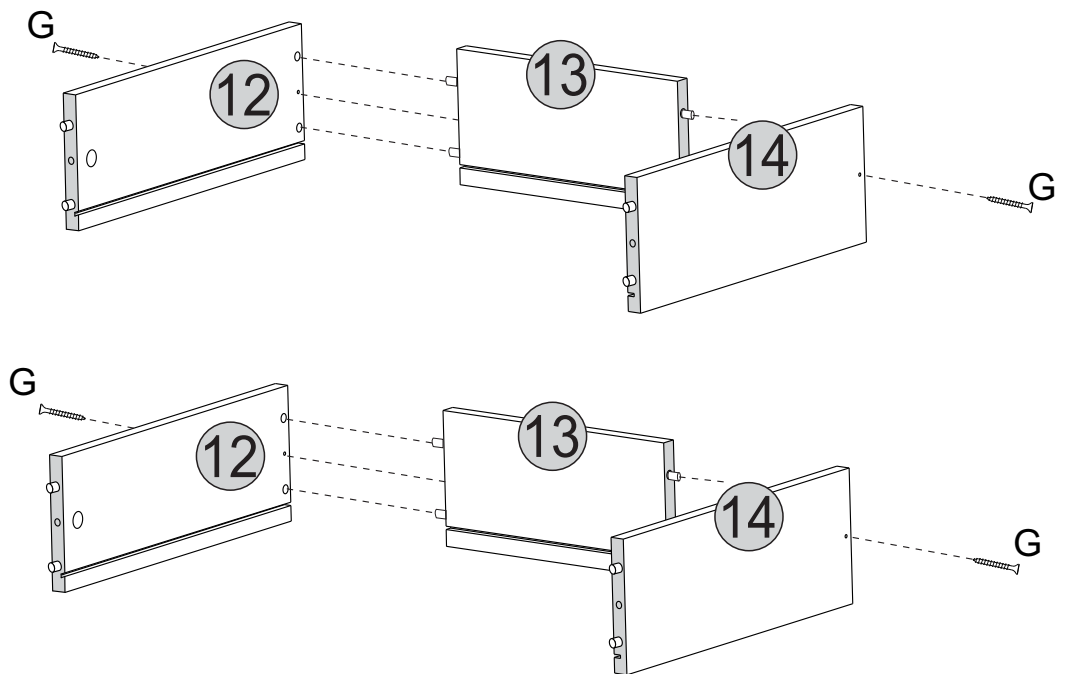
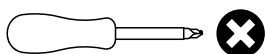
## PARTS REQUIRED

|                        |    |
|------------------------|----|
| 12 - LEFT DRAWER SIDE  | x2 |
| 13 - DRAWER BACK       | x2 |
| 14 - RIGHT DRAWER SIDE | x2 |

## HARDWARE REQUIRED

|   |   |    |
|---|---|----|
| G |  | 04 |
|---|---|----|

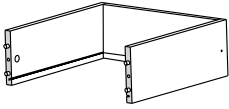
## TOOLS REQUIRED



# STEP 20

## PARTS REQUIRED

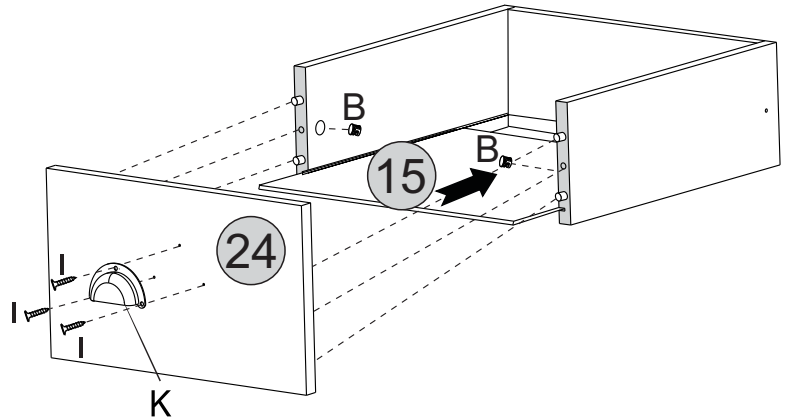
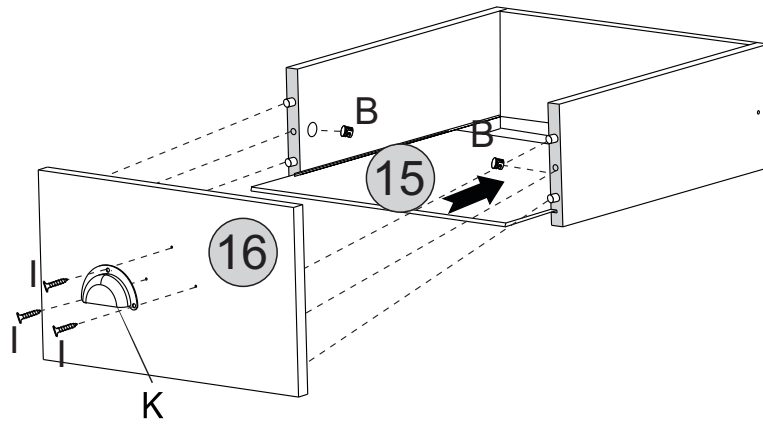
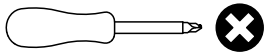
|                         |    |
|-------------------------|----|
| 15 - DRAWER BASE        | x2 |
| 16 - LEFT DRAWER FRONT  | x1 |
| 24 - RIGHT DRAWER FRONT | x1 |



## HARDWARE REQUIRED

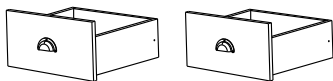
|   |                 |    |
|---|-----------------|----|
| B |                 | 04 |
| I | Ø3,0 x 10 Black | 06 |
| K |                 | 02 |

## TOOLS REQUIRED



# STEP 21

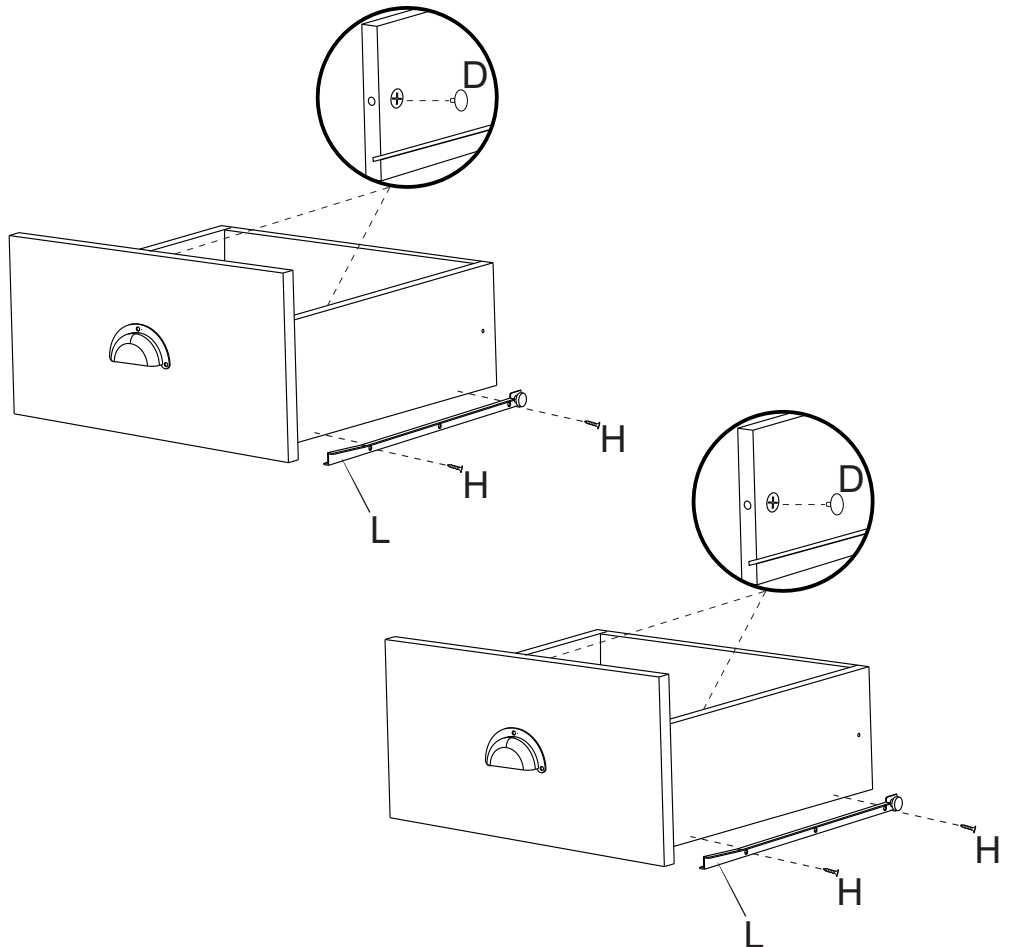
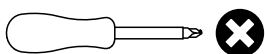
## PARTS REQUIRED



## HARDWARE REQUIRED

|   |           |    |
|---|-----------|----|
| D |           | 04 |
| H | Ø3,5 x 12 | 08 |
| L |           | 02 |

## TOOLS REQUIRED




# STEP 22

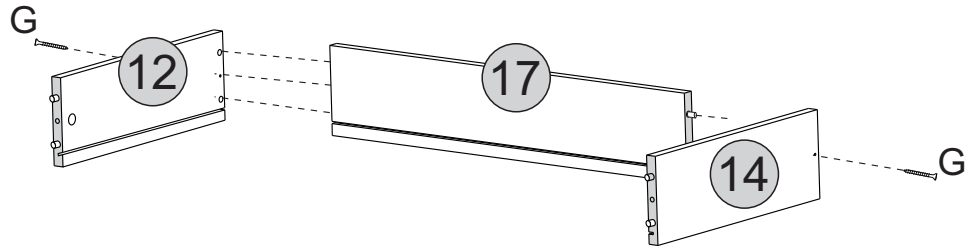
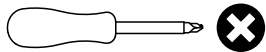
**PARTS REQUIRED**

|                        |    |
|------------------------|----|
| 12 - LEFT DRAWER SIDE  | x1 |
| 14 - RIGHT DRAWER SIDE | x1 |
| 17 - DRAWER BACK       | x1 |

**HARDWARE REQUIRED**

|            |   |    |
|------------|---|----|
| G          |  | 02 |
| Ø 4.0 x 40 |   |    |

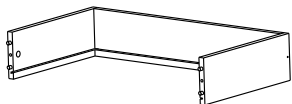
**TOOLS REQUIRED**






# STEP 23

**PARTS REQUIRED**

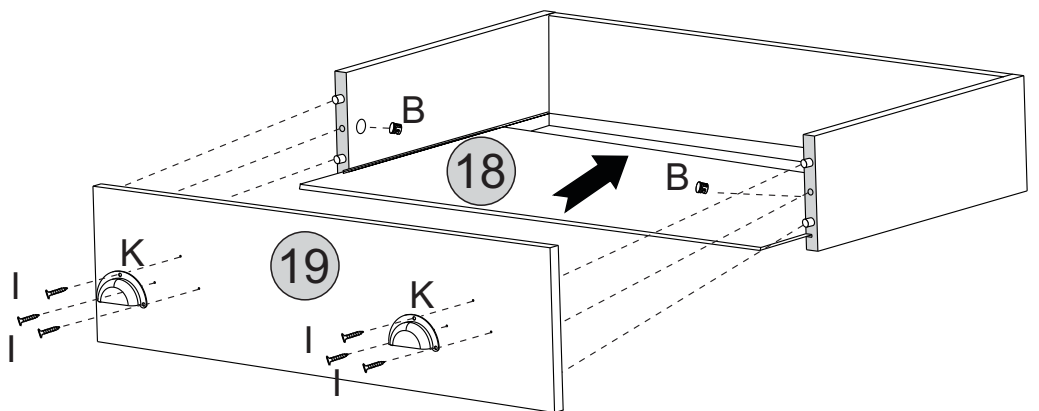
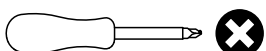
|                   |    |
|-------------------|----|
| 18 - DRAWER BASE  | x1 |
| 19 - DRAWER FRONT | x1 |



**HARDWARE REQUIRED**

|                 |   |    |
|-----------------|---|----|
| B               |  | 02 |
| I               |  | 06 |
| Ø3,0 x 10 Black |   |    |
| K               |  | 02 |

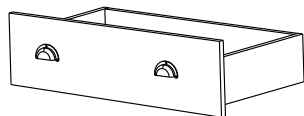
**TOOLS REQUIRED**



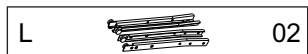
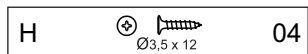
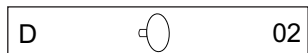


# STEP 24

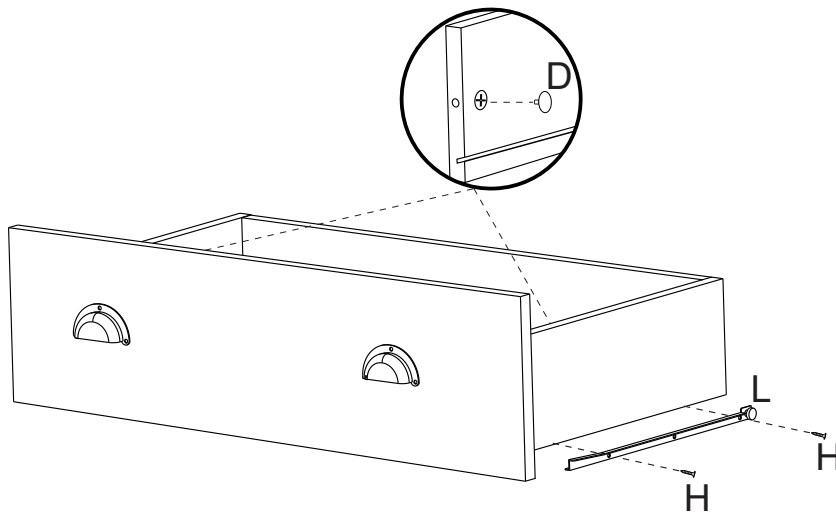
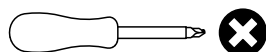
**PARTS REQUIRED**



**HARDWARE REQUIRED**



**TOOLS REQUIRED**



# STEP 25

**PARTS REQUIRED**

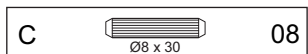
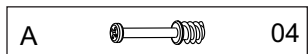
|                       |    |
|-----------------------|----|
| 20 - LEFT DRAWER SIDE | x1 |
|-----------------------|----|

|                  |    |
|------------------|----|
| 21 - DRAWER BACK | x1 |
|------------------|----|

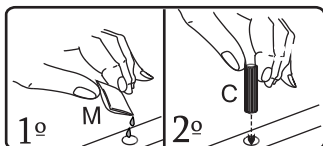
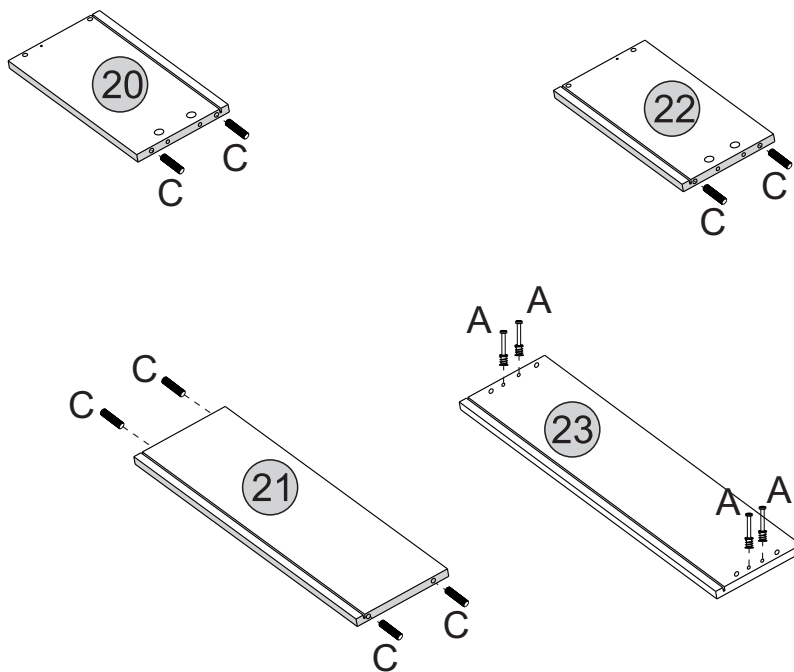
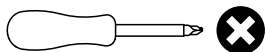
|                        |    |
|------------------------|----|
| 22 - RIGHT DRAWER SIDE | x1 |
|------------------------|----|

|                   |    |
|-------------------|----|
| 23 - DRAWER FRONT | x1 |
|-------------------|----|

**HARDWARE REQUIRED**



**TOOLS REQUIRED**




Glue must be added to the  
dowel holes on part  
20, 21 and 22

# STEP 26

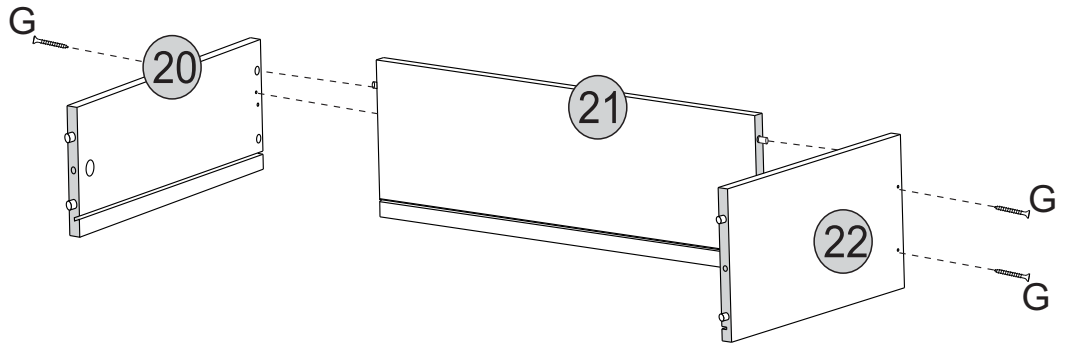
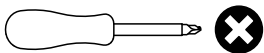
## PARTS REQUIRED

|                        |    |
|------------------------|----|
| 20 - LEFT DRAWER SIDE  | x1 |
| 21 - DRAWER BACK       | x1 |
| 22 - RIGHT DRAWER SIDE | x1 |

## HARDWARE REQUIRED

|                           |   |    |
|---------------------------|---|----|
| G                         |  | 04 |
| <small>Ø 4,0 x 40</small> |   |    |

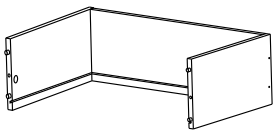
## TOOLS REQUIRED






# STEP 27

## PARTS REQUIRED

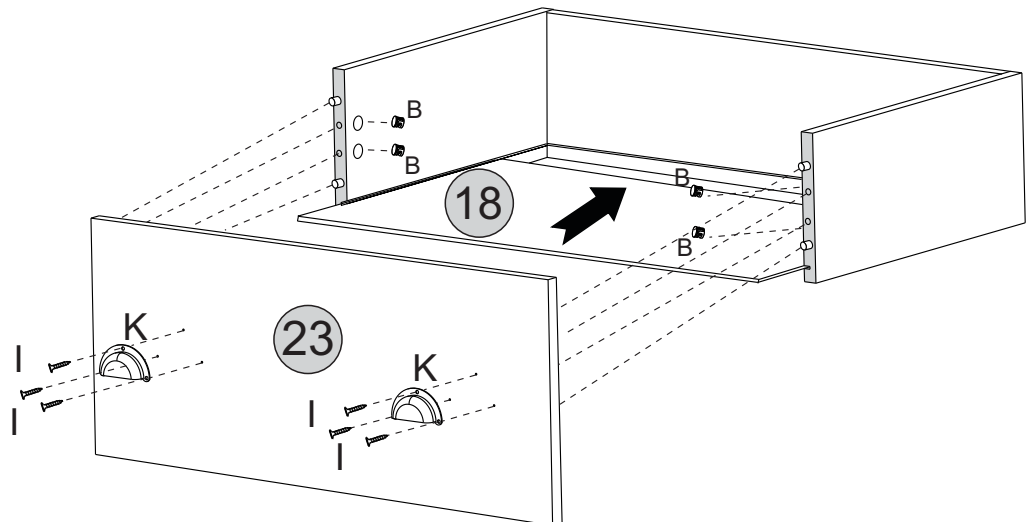
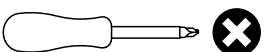
|                   |    |
|-------------------|----|
| 18 - DRAWER BASE  | x1 |
| 23 - DRAWER FRONT | x1 |



## HARDWARE REQUIRED

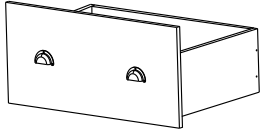
|                                |   |    |
|--------------------------------|---|----|
| B                              |  | 04 |
| I                              |  | 06 |
| <small>Ø3,0 x 10 Black</small> |   |    |
| K                              |  | 02 |

## TOOLS REQUIRED

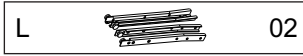
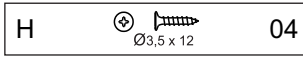
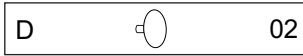


# STEP 28

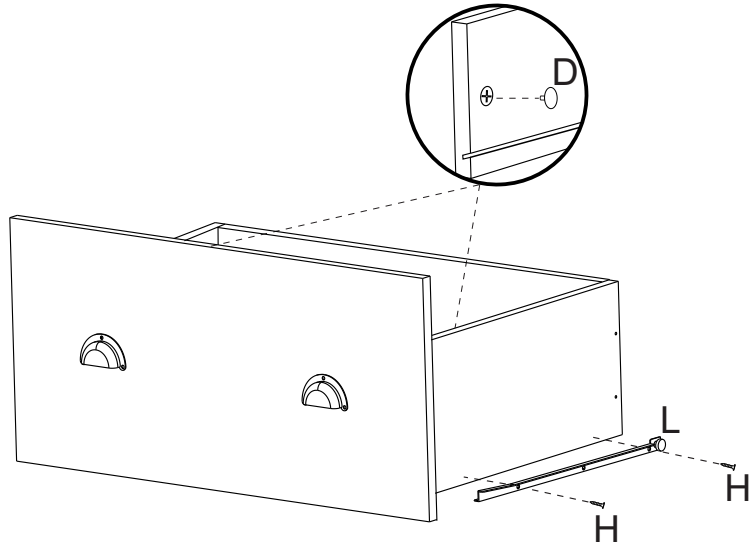
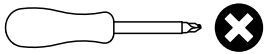
**PARTS REQUIRED**



**HARDWARE REQUIRED**

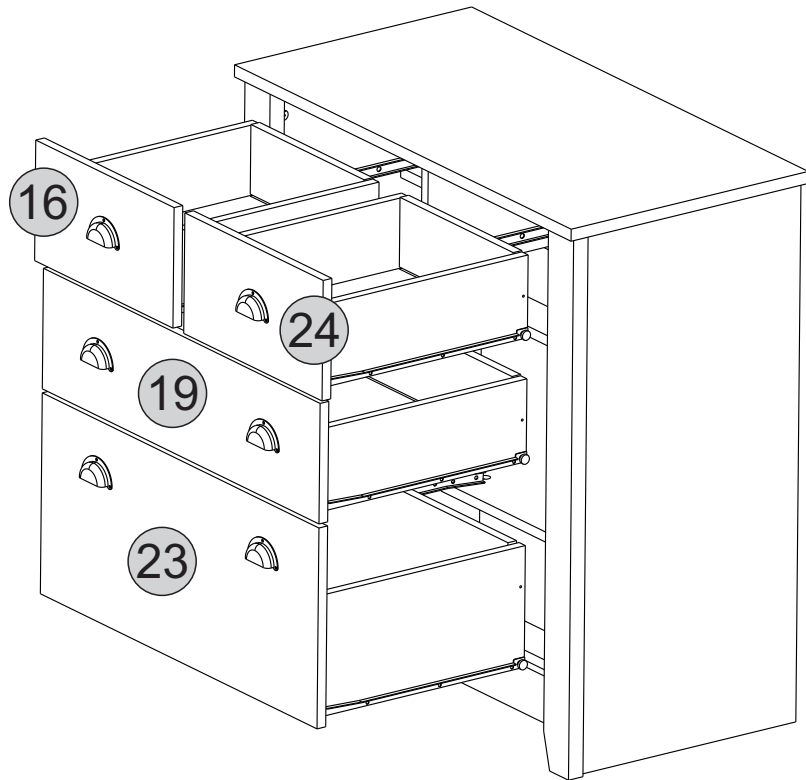
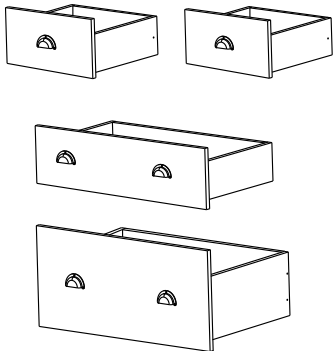


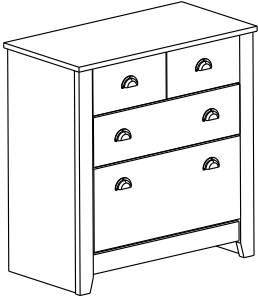
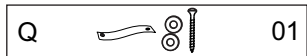
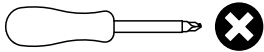
**TOOLS REQUIRED**



# STEP 29

**PARTS REQUIRED**



**STEP 30****PARTS REQUIRED****HARDWARE REQUIRED****TOOLS REQUIRED****WARNING**

**Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall.**

Wall fixings are not supplied with this product as different wall materials require different types of fixing devices. Please make sure you use fixings suitable for the walls in your home.

