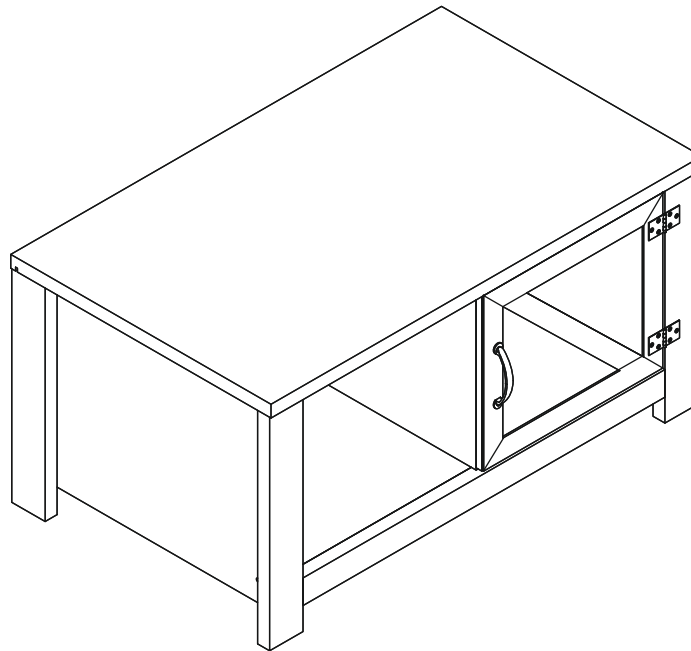


# ZURICH COFFEE TABLE ASSEMBLY INSTRUCTIONS

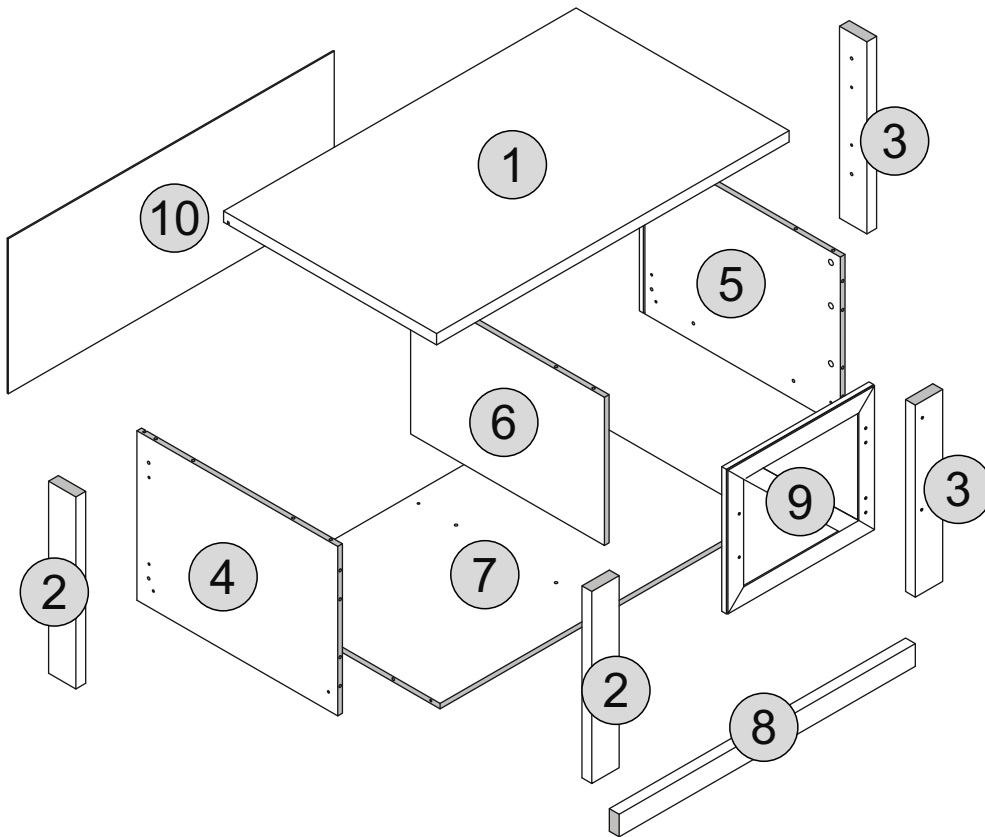
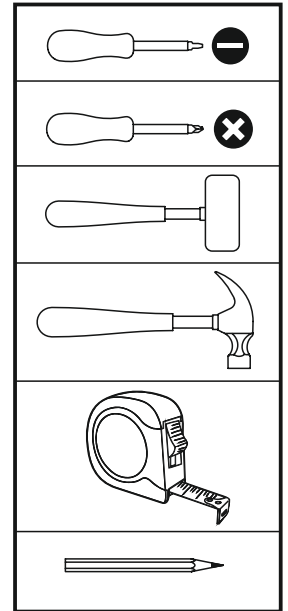


## **IMPORTANT FOR DOMESTIC USE ONLY PLEASE READ BEFORE YOU CONTINUE FURTHER CARE AND MAINTENANCE**

After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

- Please ensure all fittings and parts are present before commencing with assembly.
- Never drag or push products as this could cause damage to the joints making it inferior.
- We strongly recommend that you keep children away from your work area.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- Assemble this product as close to its final position as possible.
- Do not place this product next to a radiator or in direct sunlight.
- Do not drag or push items across your high gloss furniture as this may cause the surface to scratch
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.
- Do not place on a wet or damp floor as staining may occur to your floor.

**TOOLS REQUIRED**



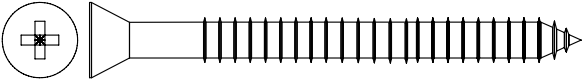
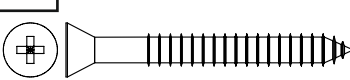
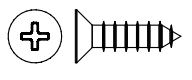

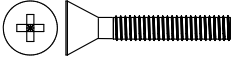
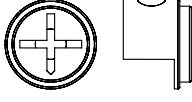


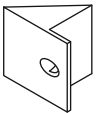
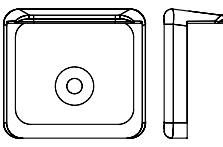
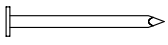

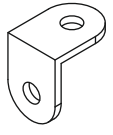
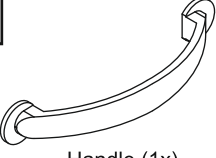
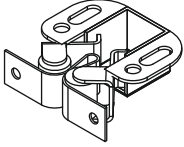
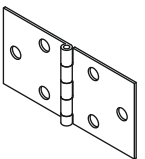


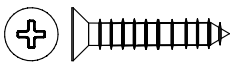
**PARTS LIST**

**Please Note:**  
The below parts have all been stamped with the part number to help identify them during assembly

Part Number	Part Code	Part Description	Quantity	Carton
1	S300-301-059-CM1-01	Top Panel	1	1/1
2	S300-301-059-CM1-02	Left Leg	2	1/1
3	S300-301-059-CM1-03	Right Leg	2	1/1
4	S300-301-059-CM1-04	Left Side Panel	1	1/1
5	S300-301-059-CM1-05	Right Side Panel	1	1/1
6	S300-301-059-CM1-06	Division Panel	1	1/1
7	S300-301-059-CM1-07	Base Panel	1	1/1
8	S300-301-059-CM1-08	Front Crossbar	1	1/1
9	S300-301-059-CM1-09	Door	1	1/1
10	S300-301-059-CM1-10	Back Panel	1	1/1

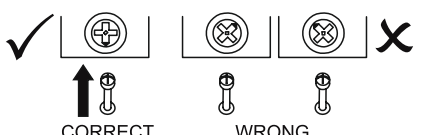
# FITTINGS LIST



SEC/SW/03/22/CM1

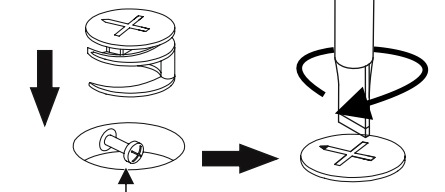
<b>A</b>  Flat Head Screw Ø4,0 x 50mm (6x) 1/+	<b>B</b>  Flat Head Screw Ø4,0 x 30mm (4x) 1/+	<b>C</b>  Flat Head Screw Ø3,5 x 12mm (26x) 2/+	
<b>D</b>  Cam Bolt (10x) 2/+	<b>E</b>  Flan Head Screw Ø4,0 x 20mm (2x) 1/+	<b>F</b>  Cam Nut 12mm (10x) 2/+	<b>G</b>  Cylindrical Nut 12mm (6x) 1/+
<b>H</b>  Dowel Ø6,0 x 30mm (20x) 2/+	<b>I</b>  Triangular Support (6x) 1/+	<b>J</b>  Plastic Foot (4x) 1/+	<b>K</b>  Nail 8 x 8 (4x) 2/+
<b>L</b>  Metalic Bracket (2x)	<b>M</b>  Metalic Support (3x)	<b>N</b>  Handle (1x)	<b>O</b>  Lock (1x)
<b>P</b>  Hinge (2x)	<b>Q</b>  Glue (2x)	<b>R</b>  Hole Plugs (20x) 2/+	<b>S</b>  Flat Head Screw Ø3,5 x 16mm (6x) 1/+

## TIPS FOR FITTINGS CAM-LOCKS

WHEN FITTING CAM NUT, ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM BOLT TURN CLOCKWISE UNTIL SECURE



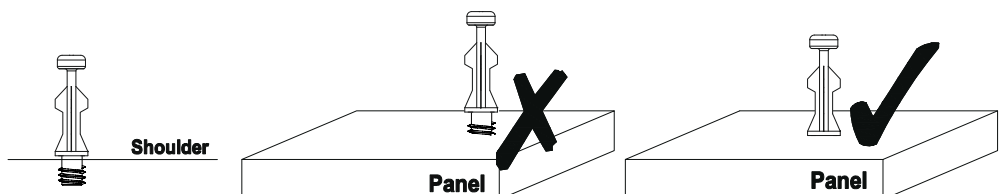
 CORRECT  
 WRONG



**Cam bolt head needs to be in centre**

### CAMBOLT

Tighten until shoulder in flush with panel. Do not overtighten or undertighten (see example beside)




# STEP 1

## PARTS REQUIRED

1 - TOP PANEL x1

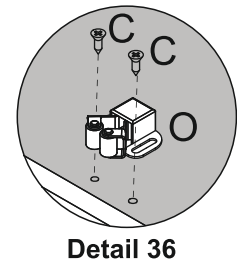
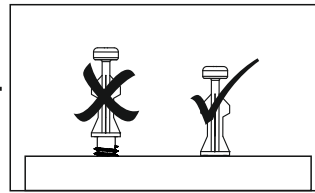
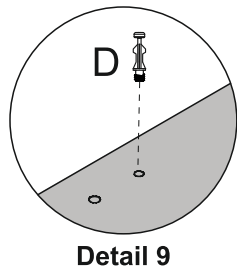
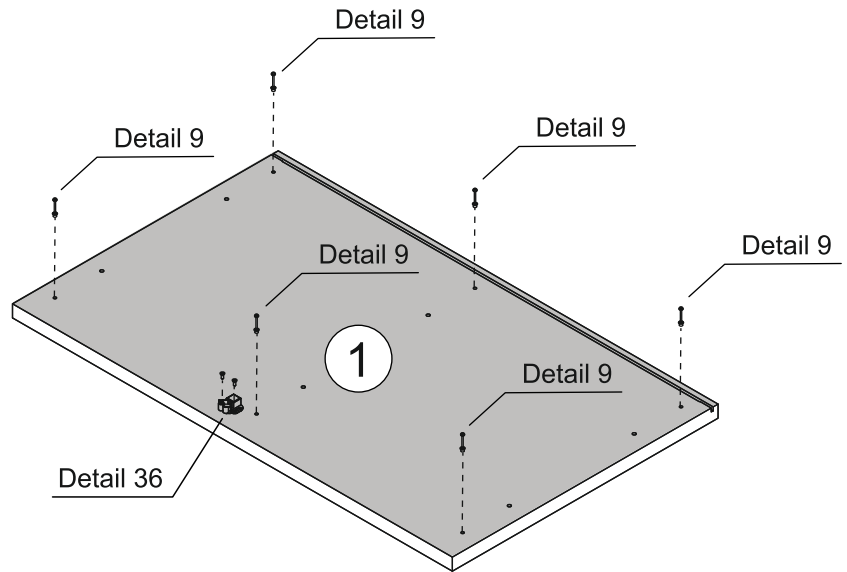
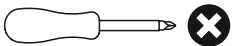
## HARDWARE REQUIRED

C  02  
Ø3,5 x 12mm

D  06

O  01

## TOOLS REQUIRED




# STEP 2

## PARTS REQUIRED


2 - LEFT LEG x2

## HARDWARE REQUIRED

D  02

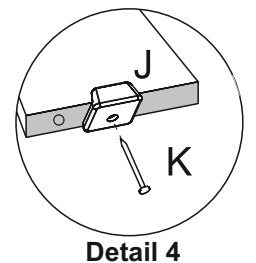
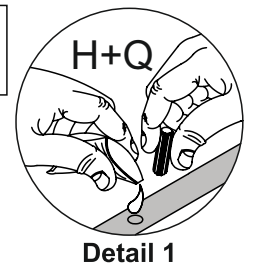
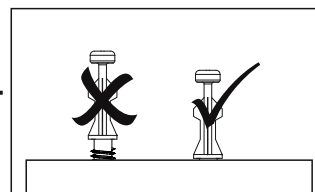
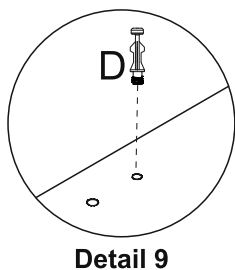
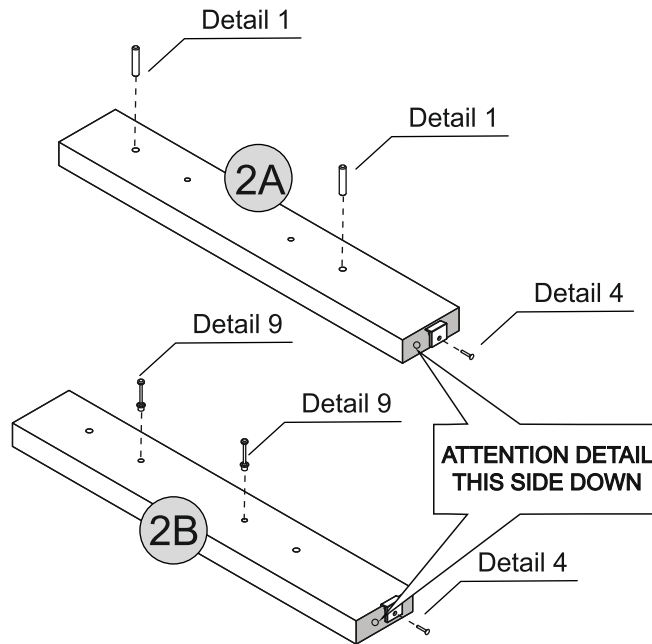
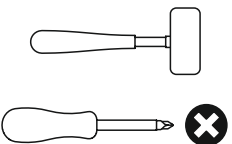
H  02  
Ø6,0 x 30mm

J  02

K  02

Q  01

## TOOLS REQUIRED




# STEP 3

## PARTS REQUIRED


3 - RIGHT LEG x2

## HARDWARE REQUIRED

D  02

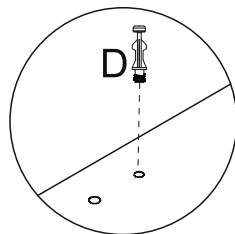
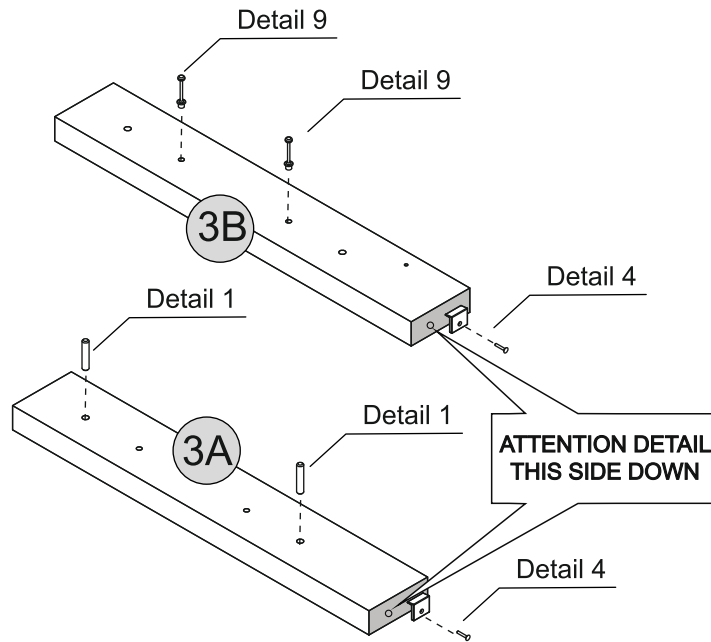
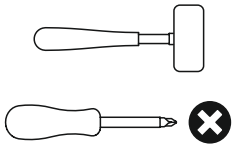
H  02  
Ø6,0 x 30mm

J  02

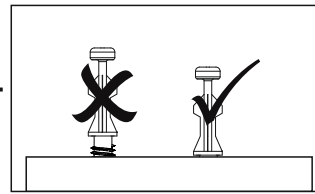
K  02

Q  01

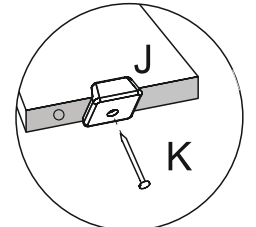
## TOOLS REQUIRED



Detail 9



Detail 1



Detail 4


# STEP 4


## PARTS REQUIRED

4 - LEFT SIDE PANEL x1

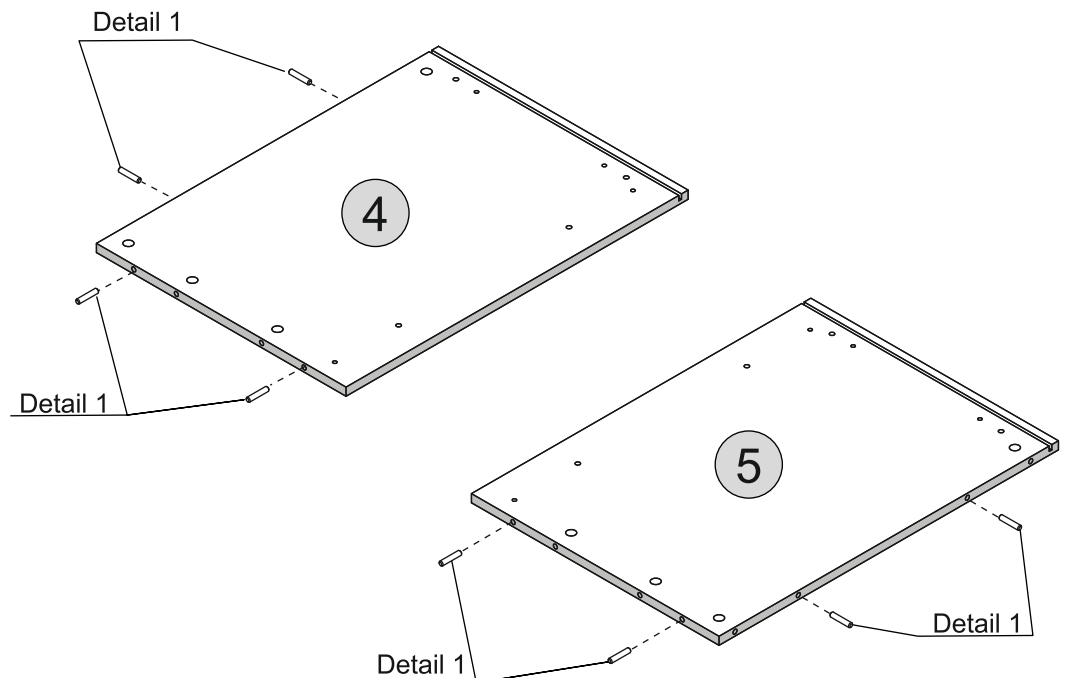
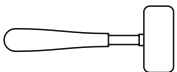
5 - RIGHT SIDE PANEL x1

## HARDWARE REQUIRED

H  08  
Ø6,0 x 30mm

Q  01

## TOOLS REQUIRED



Detail 1


# STEP 5

## PARTS REQUIRED

6 - DIVISION PANEL x1

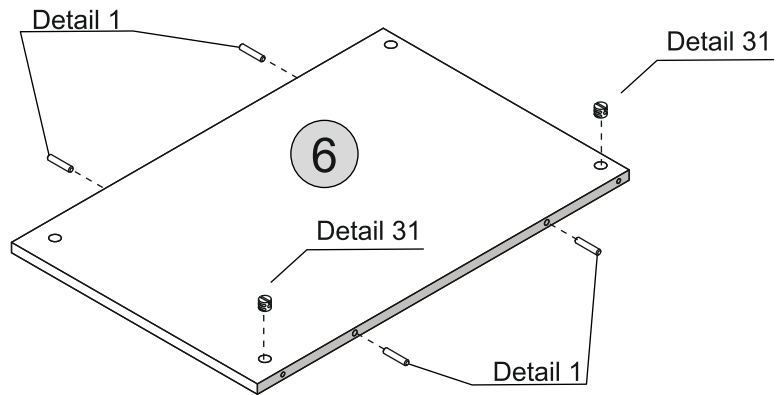
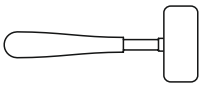
## HARDWARE REQUIRED

G  02

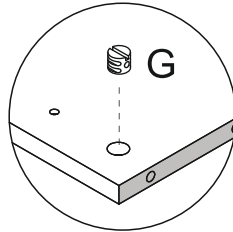
H  04  
Ø6,0 x 30mm

Q  01

## TOOLS REQUIRED



Detail 1



Detail 31


# STEP 6

## PARTS REQUIRED

7 - BASE PANEL x1

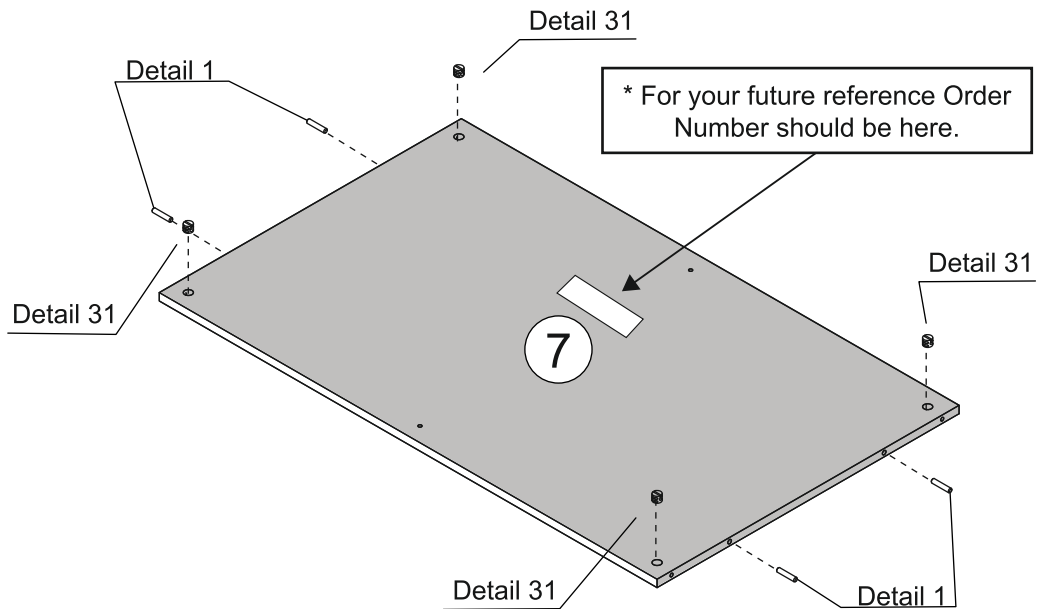
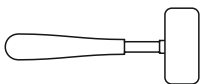
## HARDWARE REQUIRED

G  04

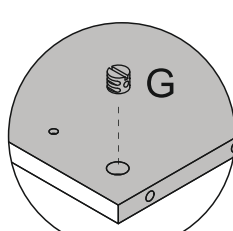
H  04  
Ø6,0 x 30mm

Q  01

## TOOLS REQUIRED



Detail 1




Detail 31


# STEP 7

## PARTS REQUIRED

8 - FRONT CROSSBAR x1

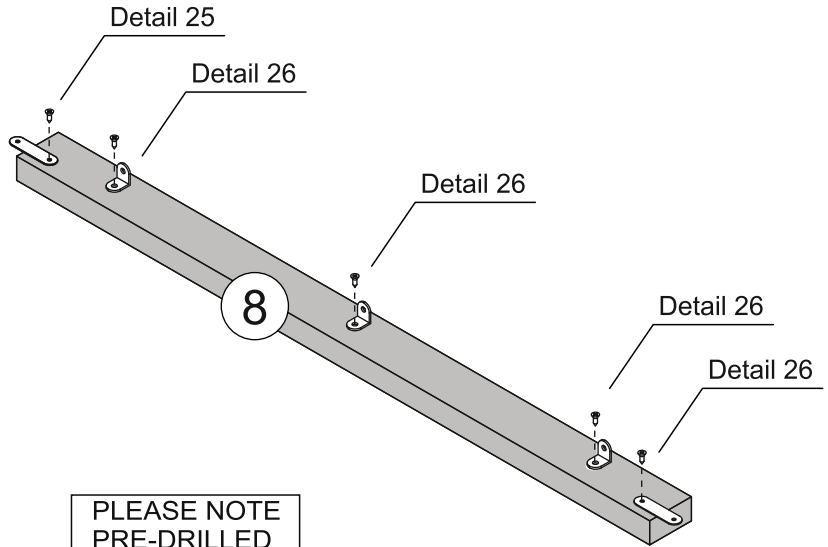
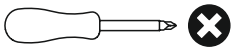
## HARDWARE REQUIRED

C  05  
Ø3,5 x 12mm

L  02

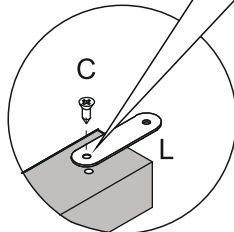
M  03

## TOOLS REQUIRED

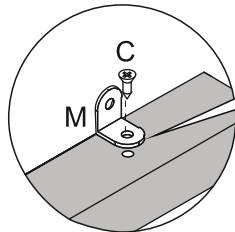


PLEASE NOTE  
PRE-DRILLED  
HOLES.

PLEASE NOTE  
PRE-DRILLED  
HOLES.



Detail 25



Detail 26

# STEP 8

## PARTS REQUIRED

2 - LEFT LEG x1

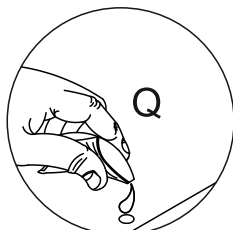
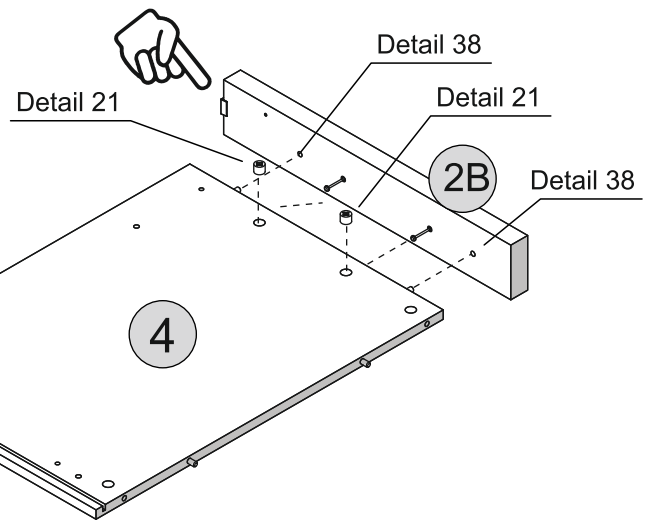
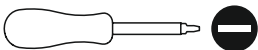
4 - LEFT SIDE PANEL x1

## HARDWARE REQUIRED

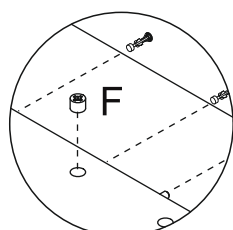
F  02

Q  01

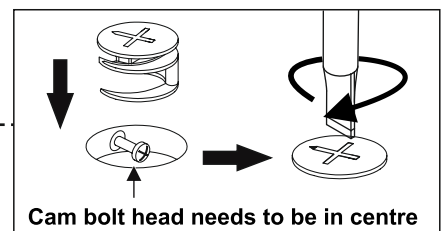
## TOOLS REQUIRED



Detail 38



Detail 21



# STEP 9

## PARTS REQUIRED

3 - RIGHT LEG x1

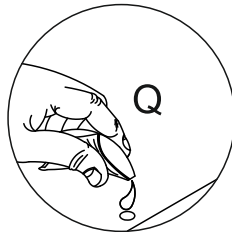
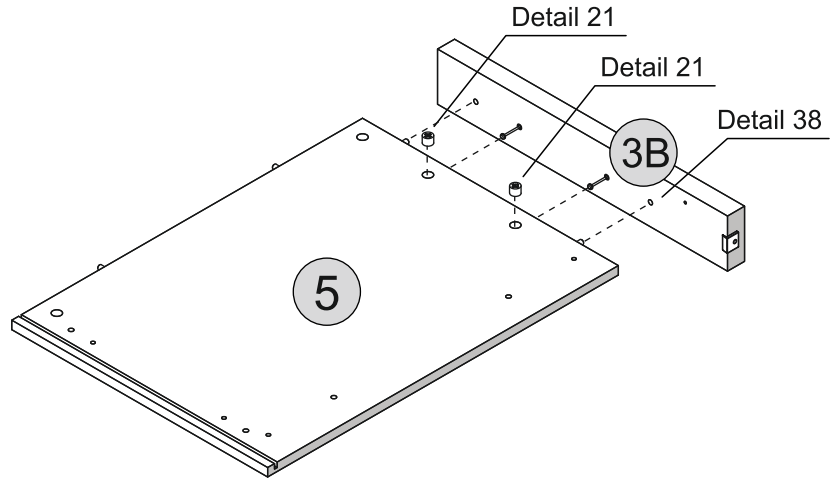
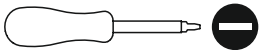
5 - RIGHT SIDE PANEL x1

## HARDWARE REQUIRED

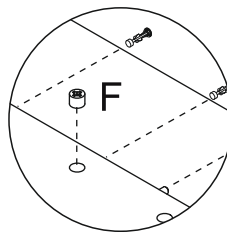
F  02

Q  01

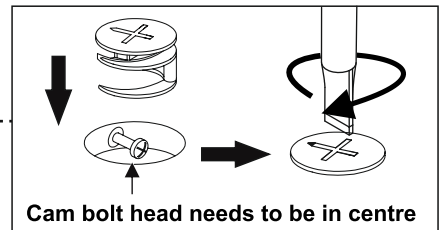
## TOOLS REQUIRED



Detail 38



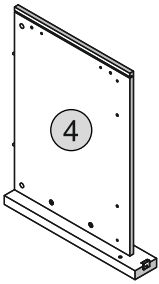
Detail 21




# STEP 10

## PARTS REQUIRED

7 - BASE PANEL x1

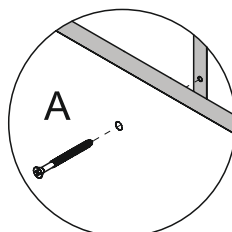
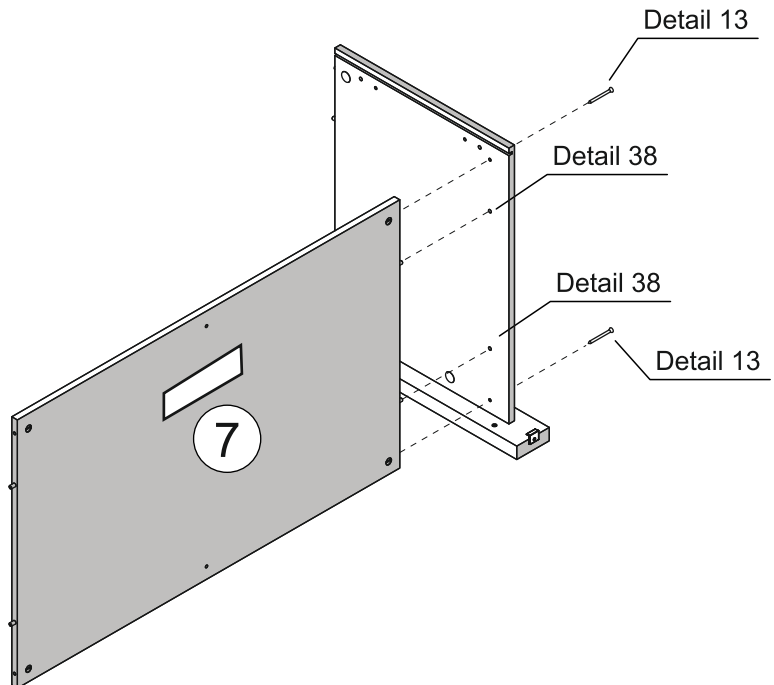


## HARDWARE REQUIRED

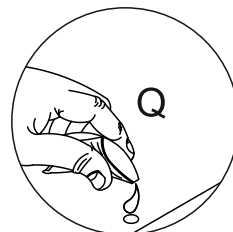
A  Ø4,0 x 50mm 02

Q  01

## TOOLS REQUIRED



Detail 13



Detail 38

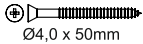



# STEP 11

PARTS REQUIRED

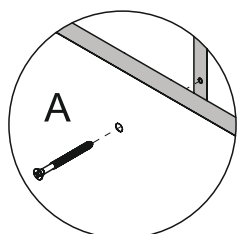
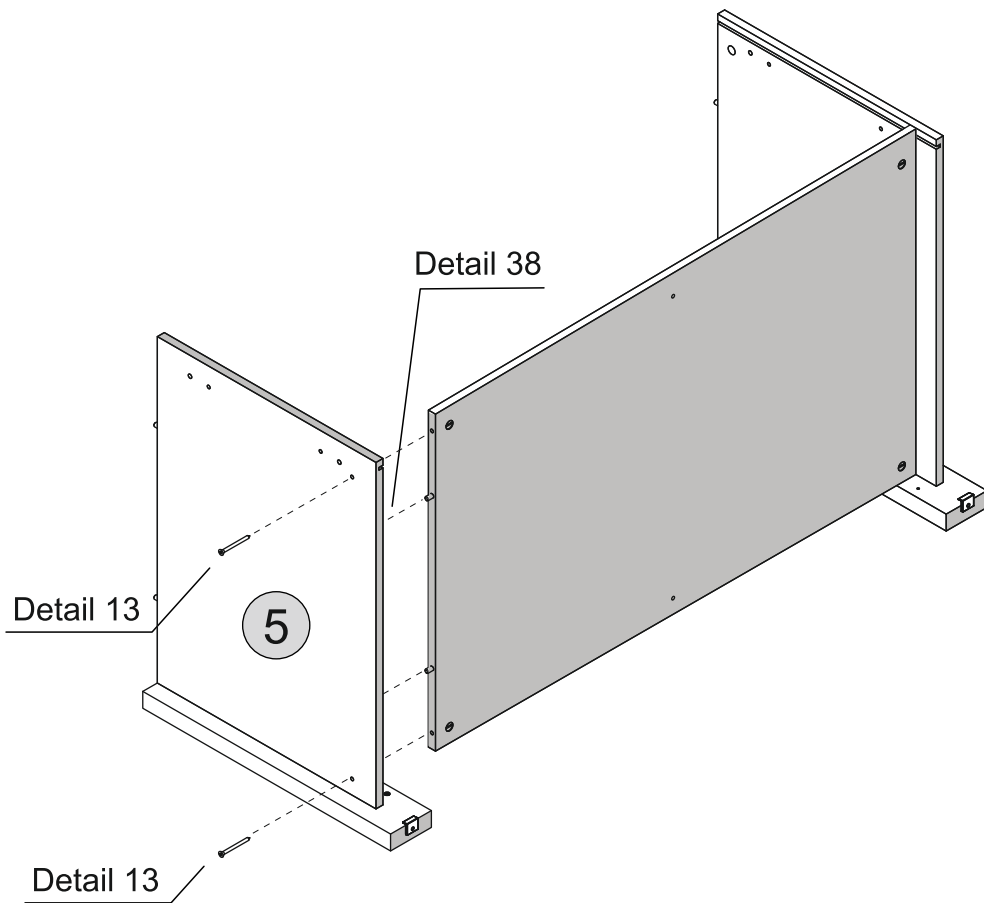
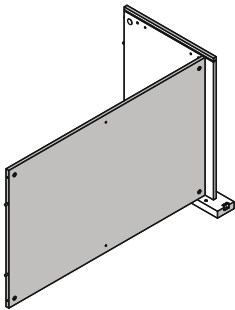
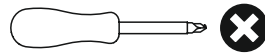
5 - RIGHT SIDE PANEL x1

HARDWARE REQUIRED

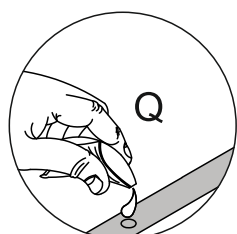
A  02  
Ø4,0 x 50mm

Q  01  
Glue

TOOLS REQUIRED



Detail 13



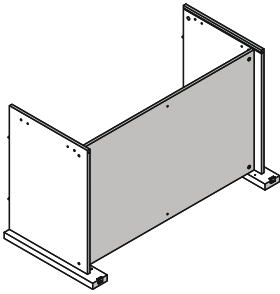
Detail 38

# STEP 12

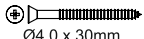
## PARTS REQUIRED

2 - LEFT LEG x1

3 - RIGHT LEG x1

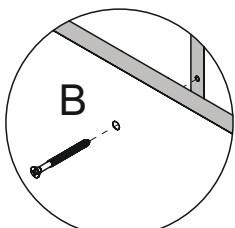
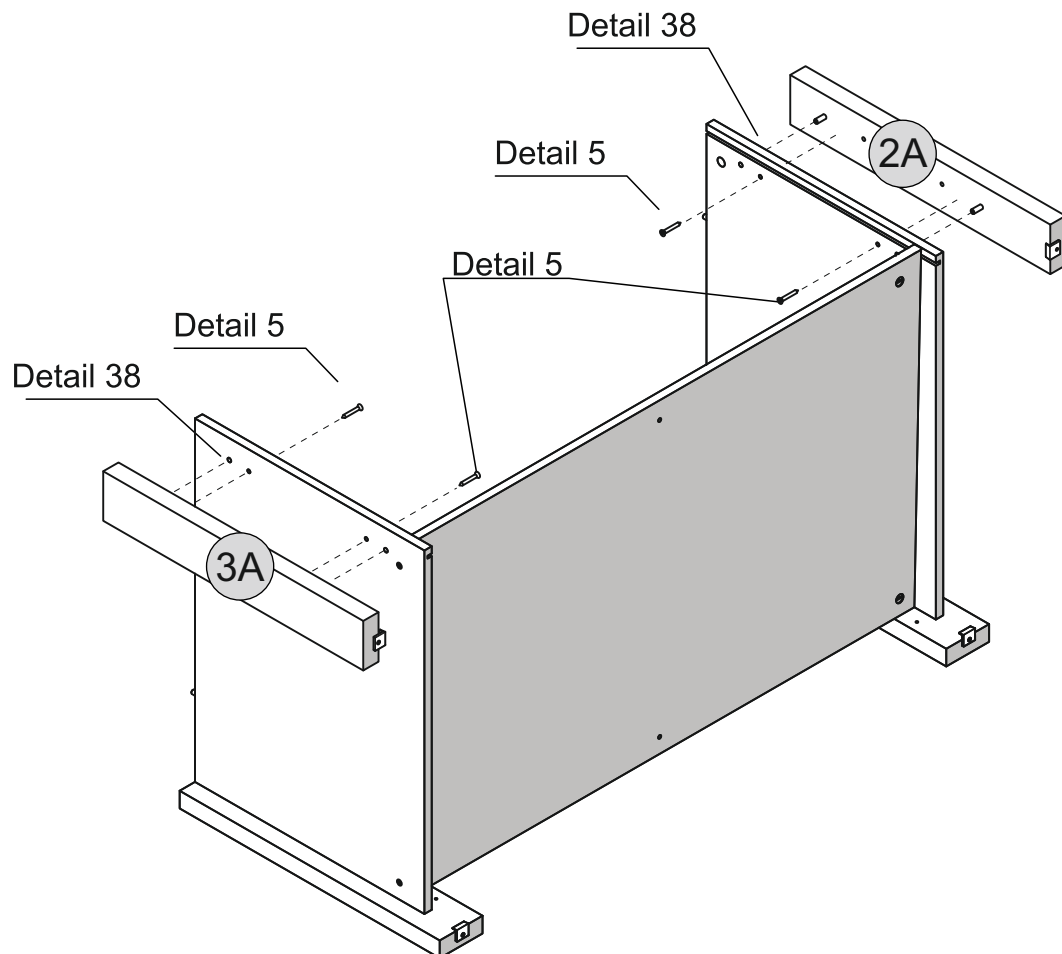
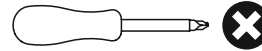


## HARDWARE REQUIRED

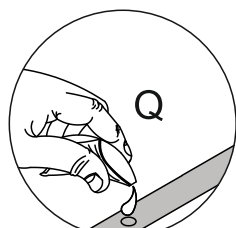
B  04  
Ø4,0 x 30mm

Q  01  
Glue

## TOOLS REQUIRED



Detail 5




Detail 38


# STEP 13

**PARTS REQUIRED**

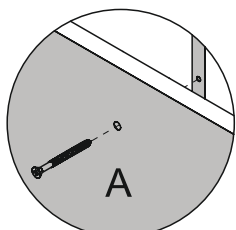
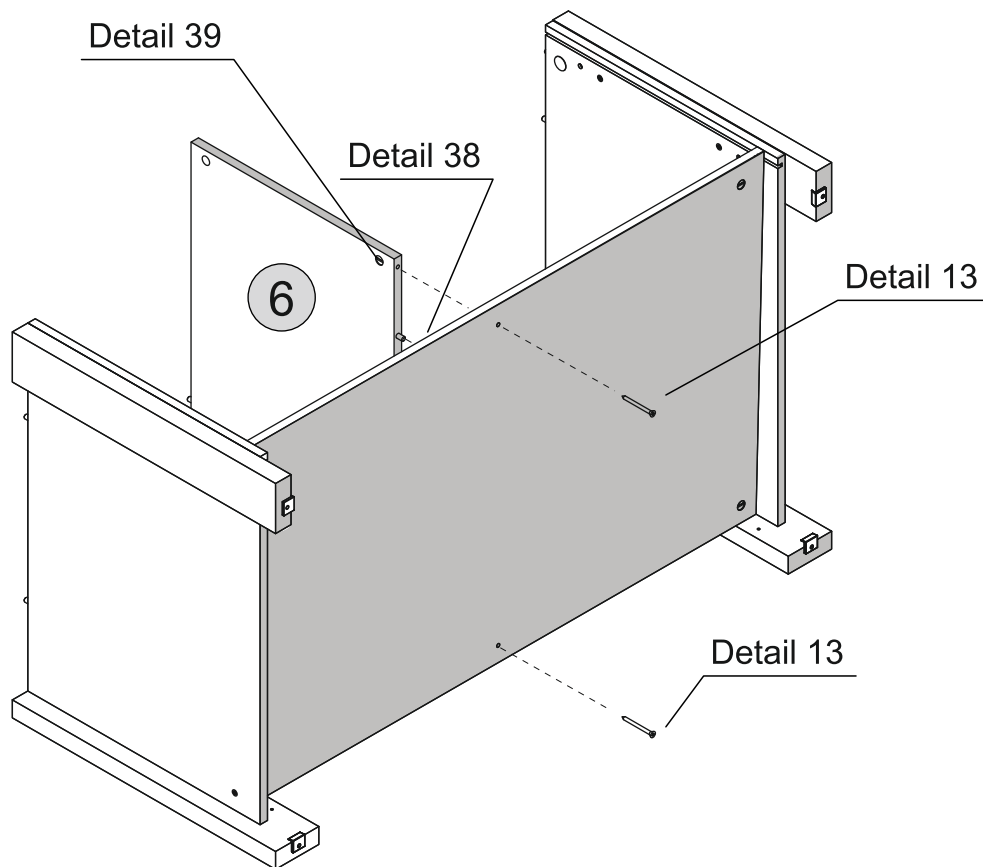
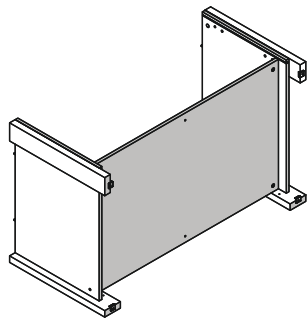
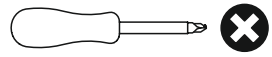
6 - DIVISION PANEL x1

**HARDWARE REQUIRED**

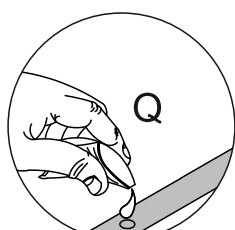
A  02  
Ø4,0 x 50mm

Q  01  
Glue

**TOOLS REQUIRED**



Detail 13



Detail 38

# STEP 14

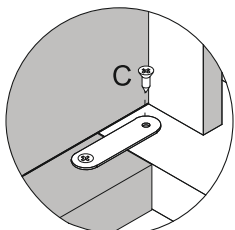
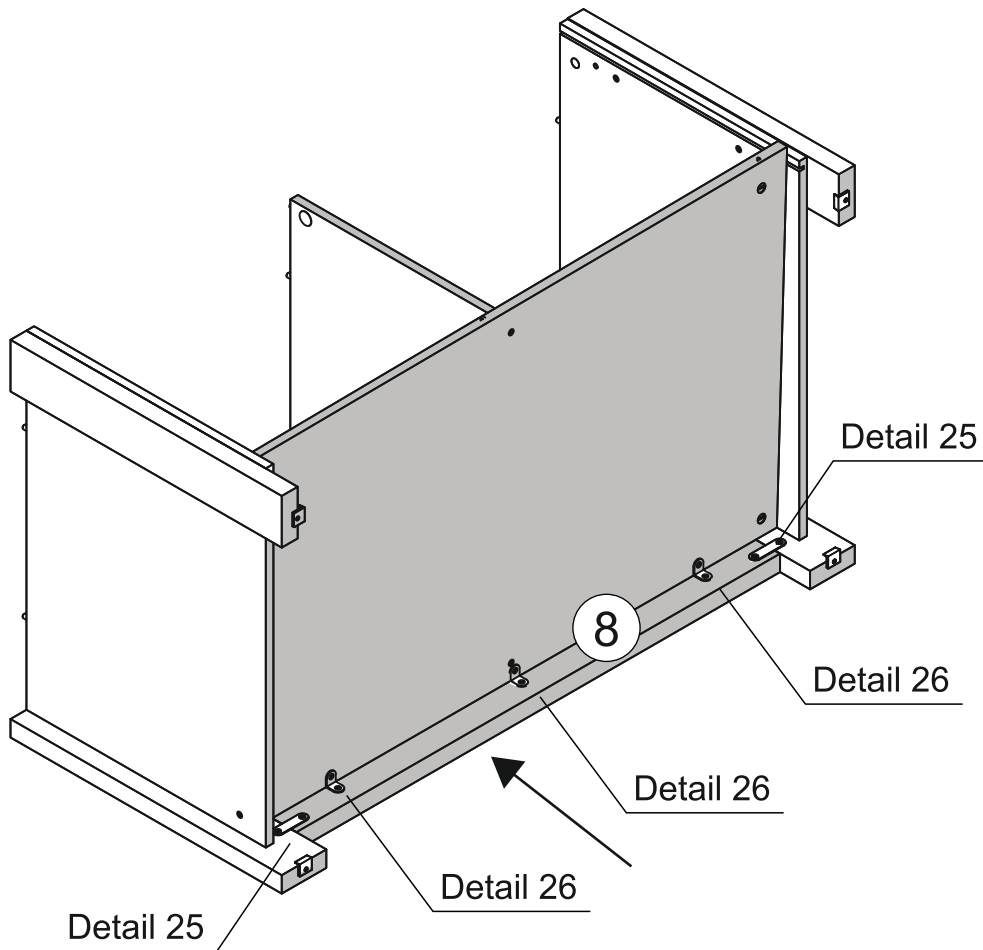
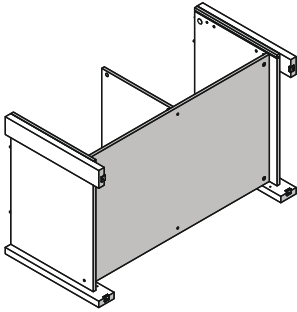
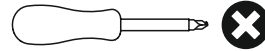
**PARTS REQUIRED**

8 - FRONT CROSSBAR x1

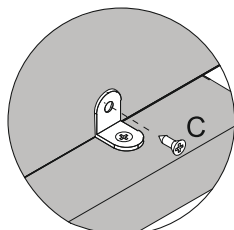
**HARDWARE REQUIRED**

C  05  
Ø3,5 x 12mm

**TOOLS REQUIRED**



**Detail 25**

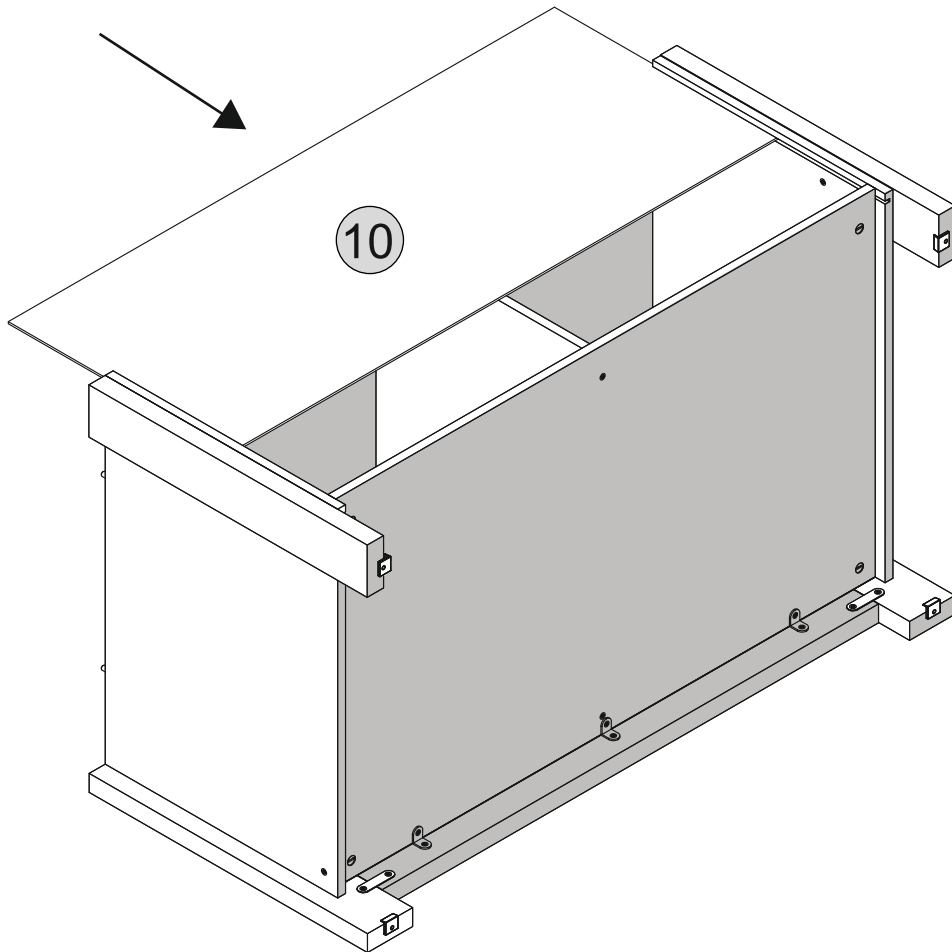
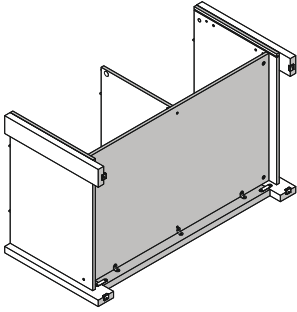


**Detail 26**

# STEP 15

## PARTS REQUIRED

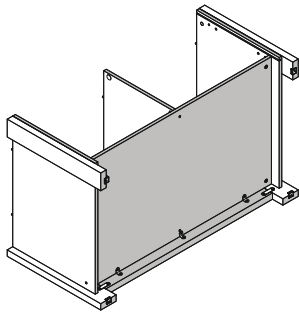
10 - BACK PANEL x1



# STEP 16


**PARTS REQUIRED**

1 - TOP PANEL x1

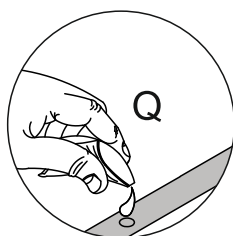
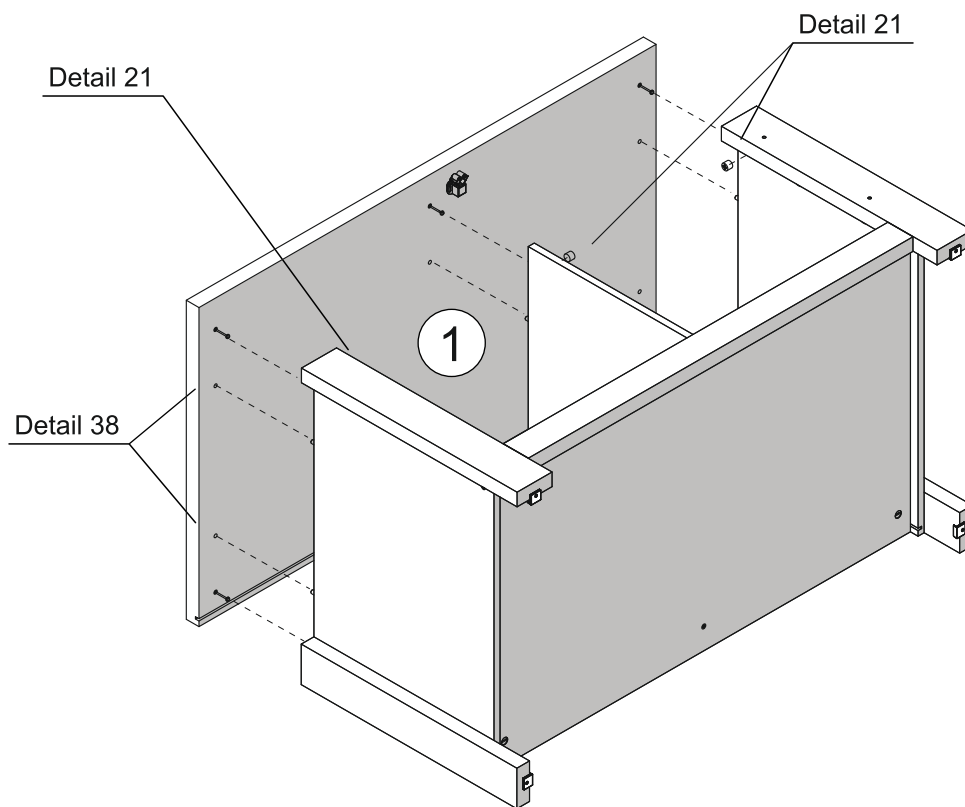
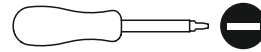


**HARDWARE REQUIRED**

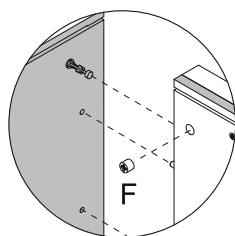
F  06

Q  01

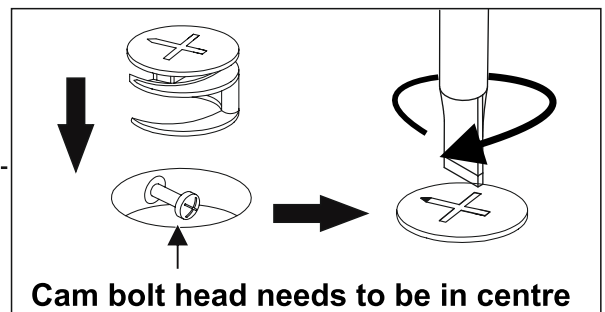
**TOOLS REQUIRED**



Detail 38

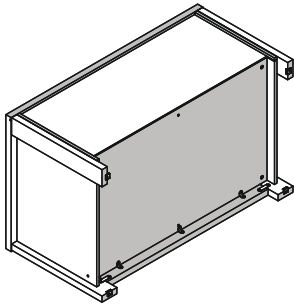


Detail 21

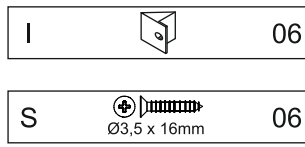


# STEP 17

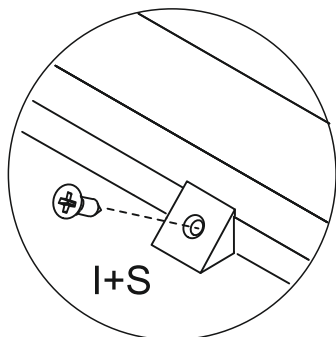
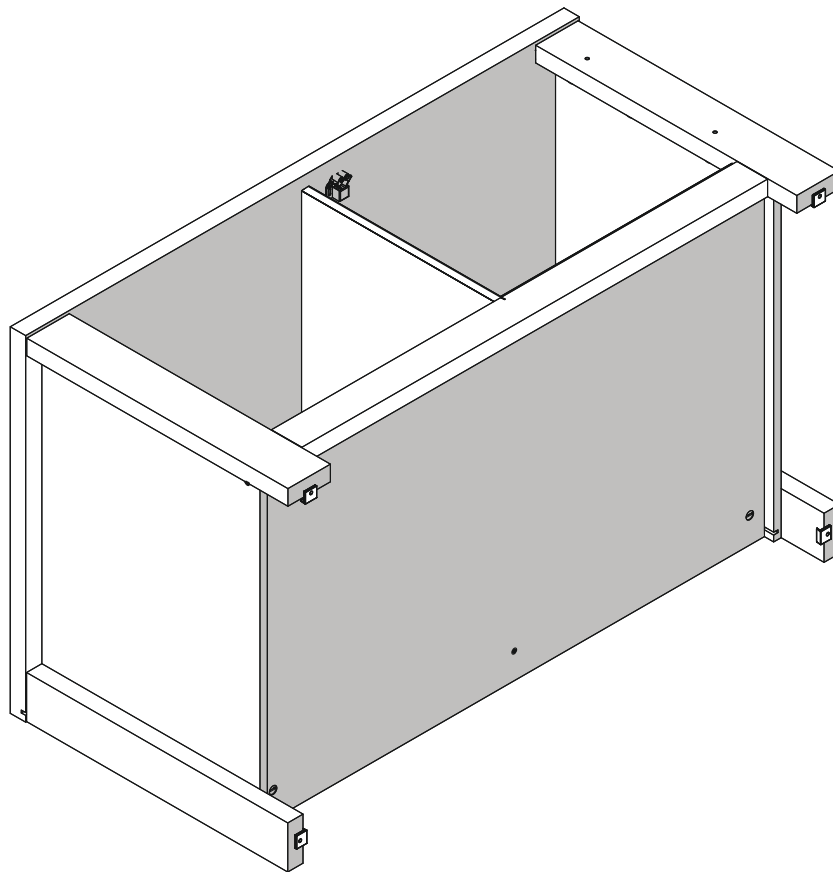
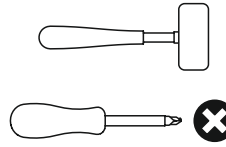
**PARTS REQUIRED**



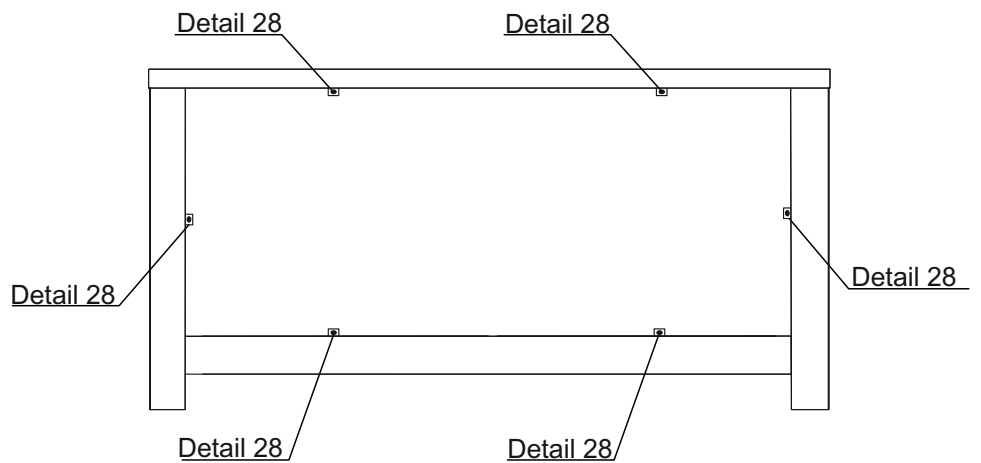
**HARDWARE REQUIRED**



**TOOLS REQUIRED**



Detail 26



# STEP 18

## PARTS REQUIRED

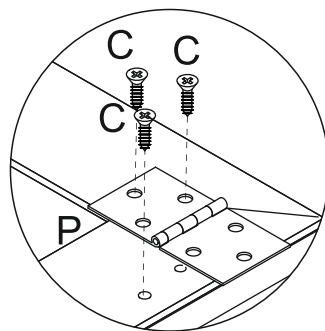
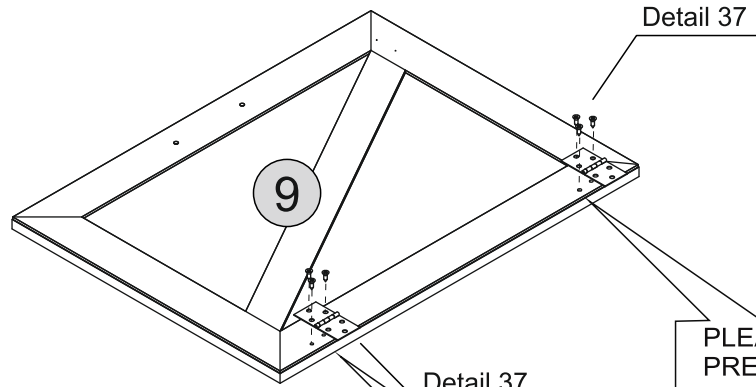
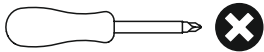
9 - DOOR x1

## HARDWARE REQUIRED

C  06  
Ø3,5 x 12mm

P  02

## TOOLS REQUIRED




Detail 37

# STEP 19

## PARTS REQUIRED

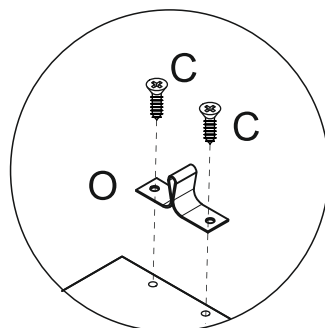
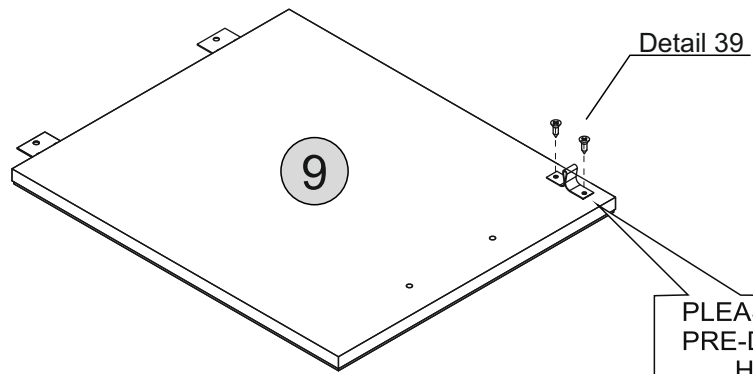
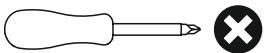
9 - DOOR x1

## HARDWARE REQUIRED

C  02  
Ø3,5 x 12mm

O  01

## TOOLS REQUIRED



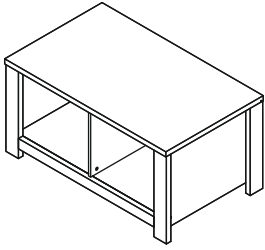
Detail 39



# STEP 20

## PARTS REQUIRED

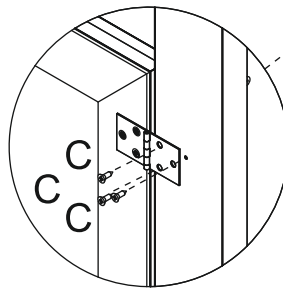
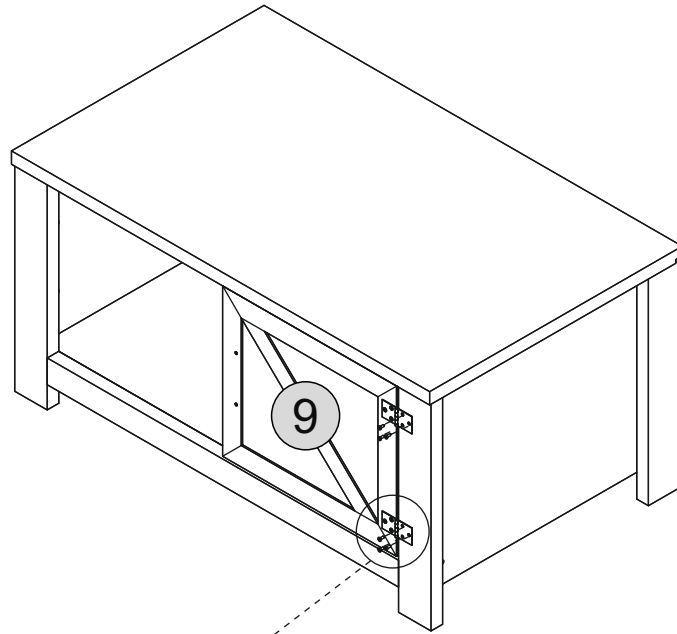
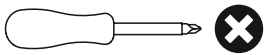
9 - DOOR x1



## HARDWARE REQUIRED

C  06  
Ø3,5 x 12mm

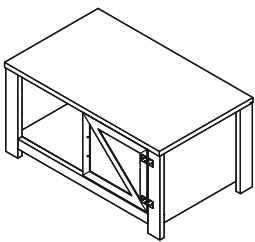
## TOOLS REQUIRED




PLEASE NOTE  
PRE-DRILLED  
HOLES.

# STEP 21

## PARTS REQUIRED

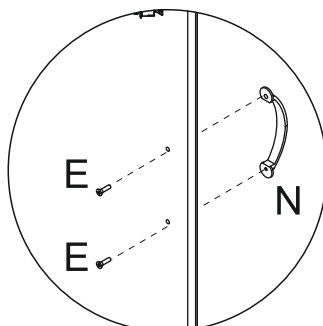
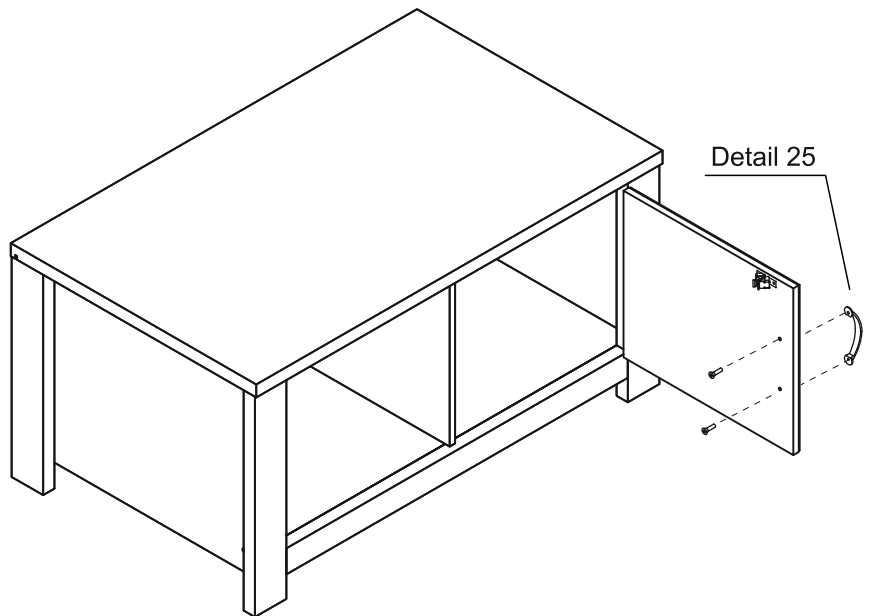
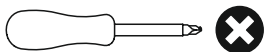


## HARDWARE REQUIRED

E  02  
Ø4,0 x 20 mm

N  01

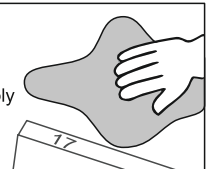
## TOOLS REQUIRED



Detail 25

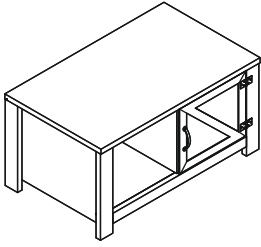
### TIP

If desired, after assembly use an alcohol cleaner to erase the number printed on the parts.

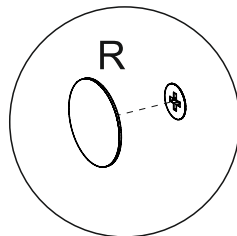
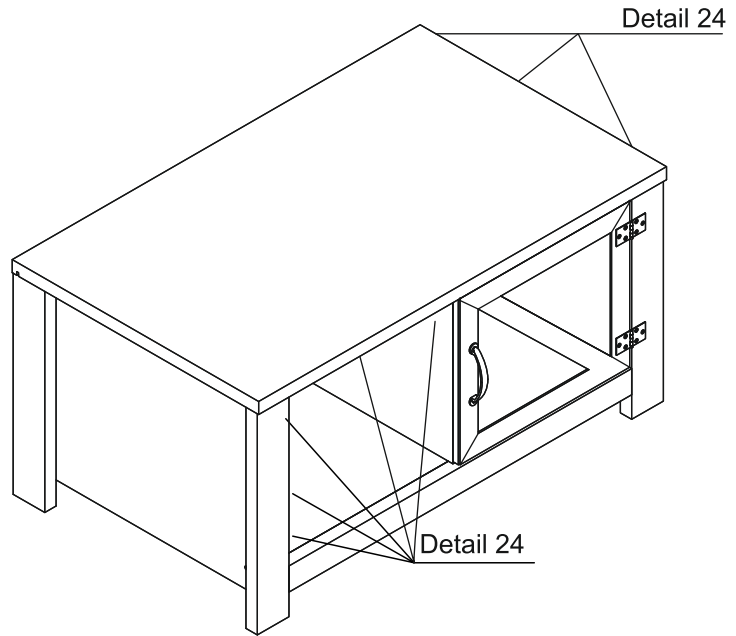


# STEP 22

## PARTS REQUIRED



## HARDWARE REQUIRED



Detail 24

# STEP 23

## PARTS REQUIRED

