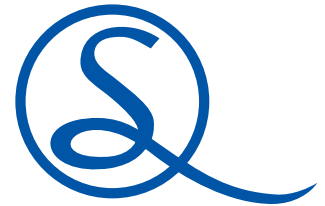
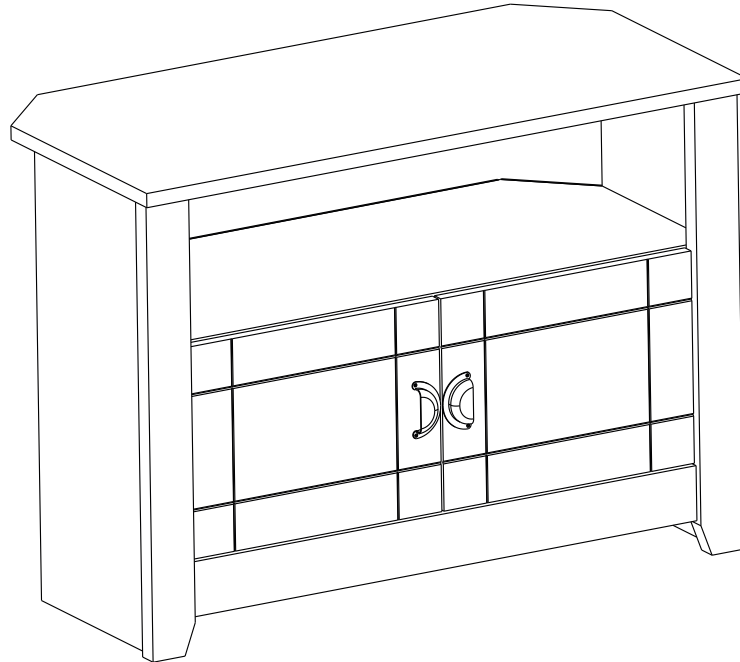


XXXXXX

# LUDLOW TV UNIT WHITE ASSEMBLY INSTRUCTIONS



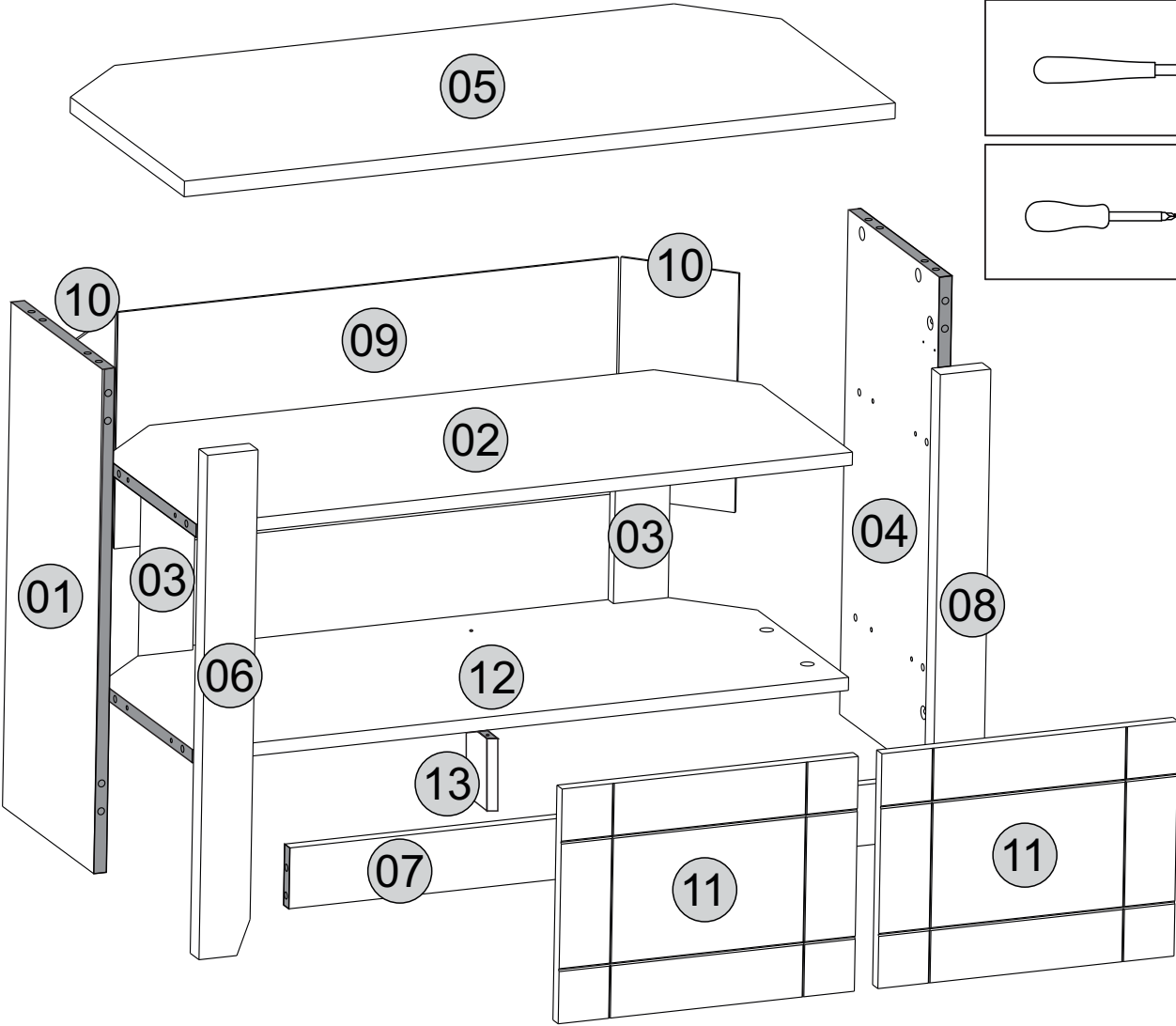
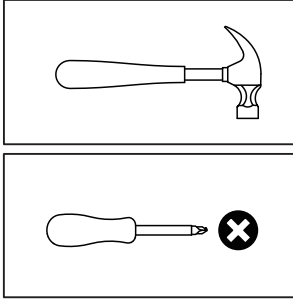
## IMPORTANT FOR DOMESTIC USE ONLY

PLEASE READ BEFORE YOU CONTINUE FURTHER

## CARE AND MAINTENANCE

- After unpacking this product please keep the original packaging in case it needs to be returned for any reason.
- Please ensure all fittings and parts are present before commencing with assembly.
  - Never drag or push products as this could cause damage to the joints making it inferior.
  - We strongly recommend that you keep children away from your work area.
  - We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
  - Assemble this product as close to its final position as possible.
  - Do not place this product next to a radiator or in direct sunlight.
  - Do not drag or push items across your high gloss furniture as this may cause the surface to scratch
  - Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
  - Make sure any spillage is wiped off immediately.
  - Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
  - For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
  - From time to time it may be necessary to tighten fittings, regular inspections should be carried out.
  - Do not place on a wet or damp floor as staining may occur to your floor.

**TOOLS REQUIRED**

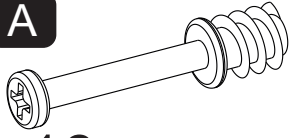
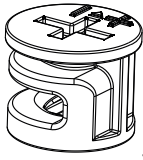
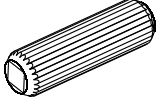

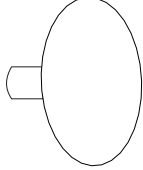
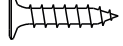
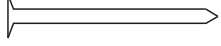

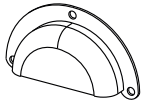
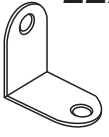
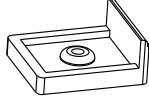
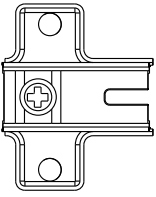
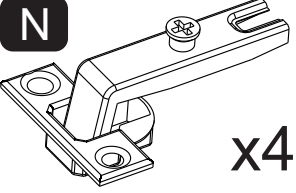
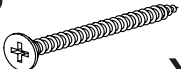


**PARTS LIST**

**Please Note:**  
The below parts have been stamped with the part number to help identify them during assembly

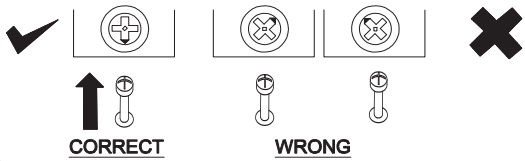
<b>Part Number</b>	<b>Part Code</b>	<b>Part Description</b>	<b>Quantity</b>	<b>Carton</b>
01	S300-305-029-DCV-01	Left Side Panel	1	1/1
02	S300-305-029-DV1-02	Shelf	1	1/1
03	S300-305-029-DV1-03	Back Uprights	2	1/1
04	S300-305-029-DV1-04	Right Side Panel	1	1/1
05	S300-305-029-DV1-05	Top Panel	1	1/1
06	S300-305-029-DV1-06	Front Left Upright	1	1/1
07	S300-305-029-DV1-07	Crossbeam	1	1/1
08	S300-305-029-DV1-08	Front Right Upright	1	1/1
09	S300-305-029-DV1-09	Large Back Panel	1	1/1
10	S300-305-029-DV1-10	Small Back Panel	2	1/1
11	S300-305-029-DV1-11	Door	2	1/1
12	S300-305-029-DV1-12	Base	1	1/1
13	S300-305-029-DV1-13	Base Support	1	1/1

FITTINGS LIST

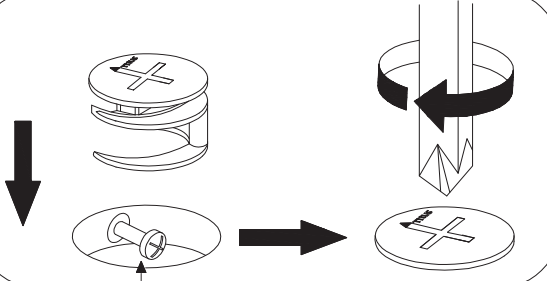
<p><b>A</b></p>  <p>x16 1/+</p>	<p><b>B</b></p>  <p>x16 1/+</p>	<p><b>C</b> 8x30mm</p>  <p>x29 2/+</p>	<p><b>D</b> GLUE</p>  <p>x1</p>
<p><b>E</b></p>  <p>x10 1/+</p>	<p><b>F</b> Ø3,5 x 14</p>  <p>x26 2/+</p>	<p><b>G</b> 10X10</p>  <p>x24 2/+</p>	<p><b>H</b> Ø3,0 x 10 Black</p>  <p>x6 1/+</p>
<p><b>I</b></p>  <p>x2</p>	<p><b>J</b> 22x22</p>  <p>x1</p>	<p><b>K</b></p>  <p>x4 1/+</p>	<p><b>M</b></p>  <p>x4</p>
<p><b>N</b></p>  <p>x4</p>	<p><b>O</b> Ø4,0 x 40</p>  <p>x1</p>		

TIPS FOR FITTING CAM-LOCKS

WHEN FITTING CAM-LOCK  
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING CAM BOLT  
TURN CLOCKWISE UNTIL SECURE



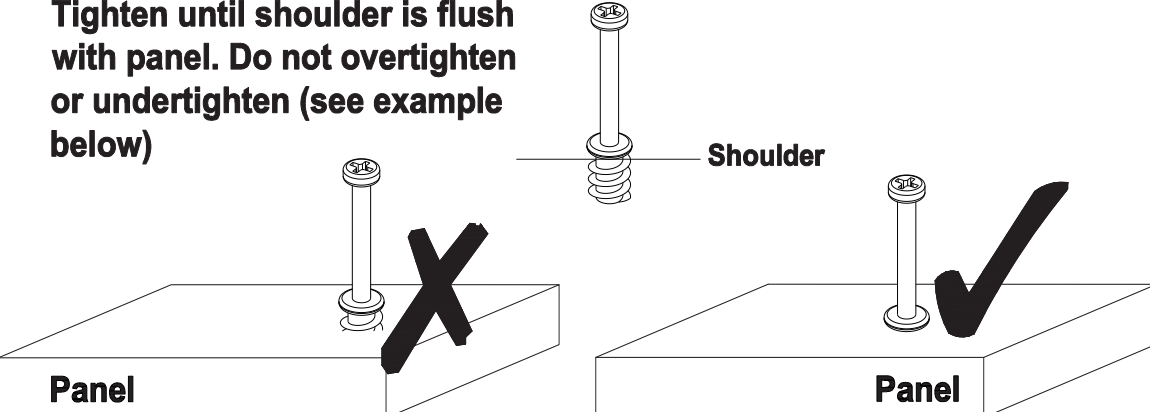
**CORRECT**      **WRONG**



Cam bolt head needs to be in centre

**CAMBOLT**

Tighten until shoulder is flush with panel. Do not overtighten or undertighten (see example below)



Shoulder

Panel

Panel

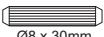
# STEP 1

## PARTS REQUIRED

02 -SHELF x1

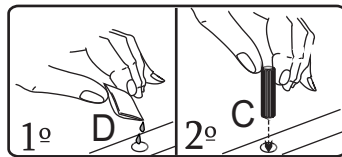
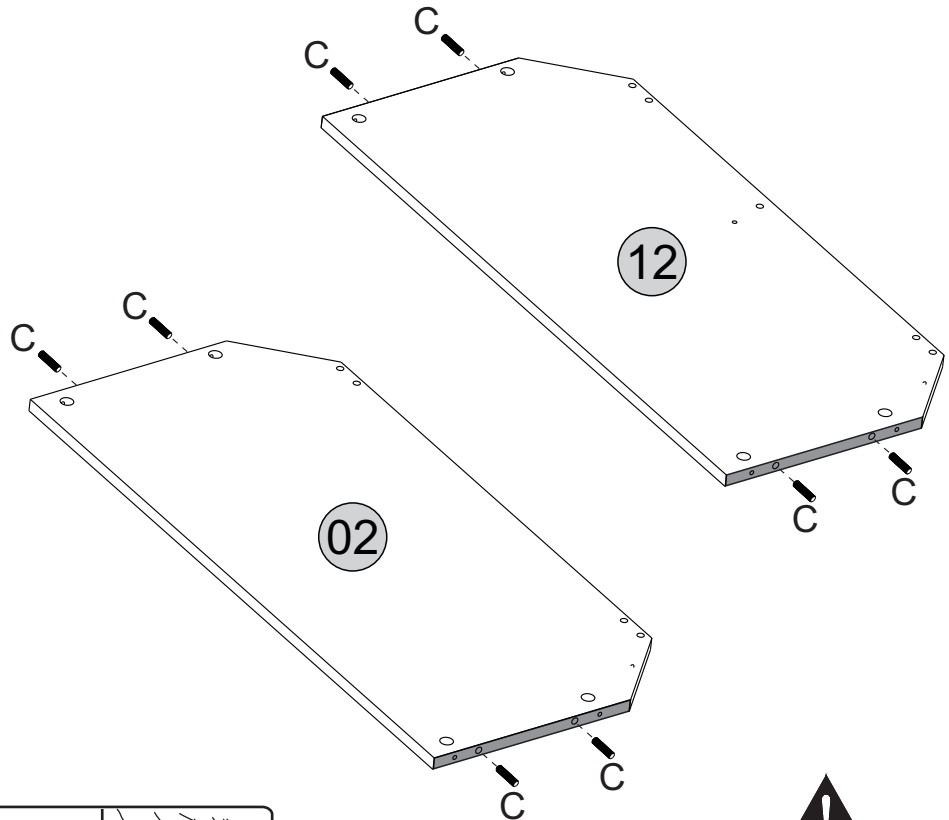
12 -BASE x1


## HARDWARE REQUIRED

C  08  
Ø8 x 30mm

D  01  
GLUE

## TOOLS REQUIRED



  
Glue must be added to the  
dowel holes on part  
02 and 12.

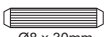
# STEP 2

## PARTS REQUIRED

01 -LEFT SIDE PANEL x1

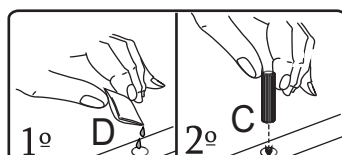
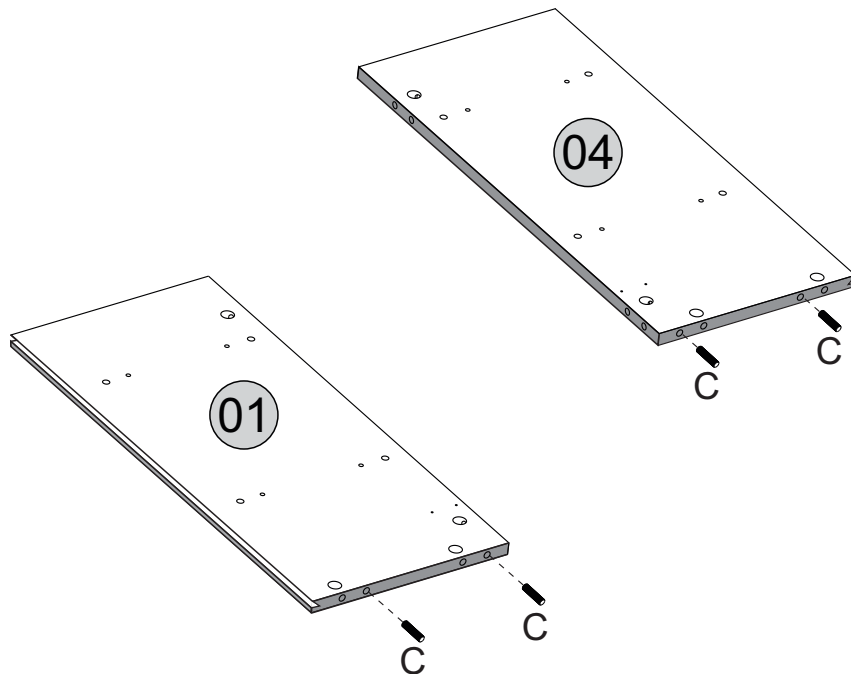
04 -RIGHT SIDE PANEL x1


## HARDWARE REQUIRED

C  04  
Ø8 x 30mm

D  01  
GLUE

## TOOLS REQUIRED




  
Glue must be added to the  
dowel holes on part  
01 and 04.


# STEP 3

### PARTS REQUIRED

01 -LEFT SIDE PANEL x1

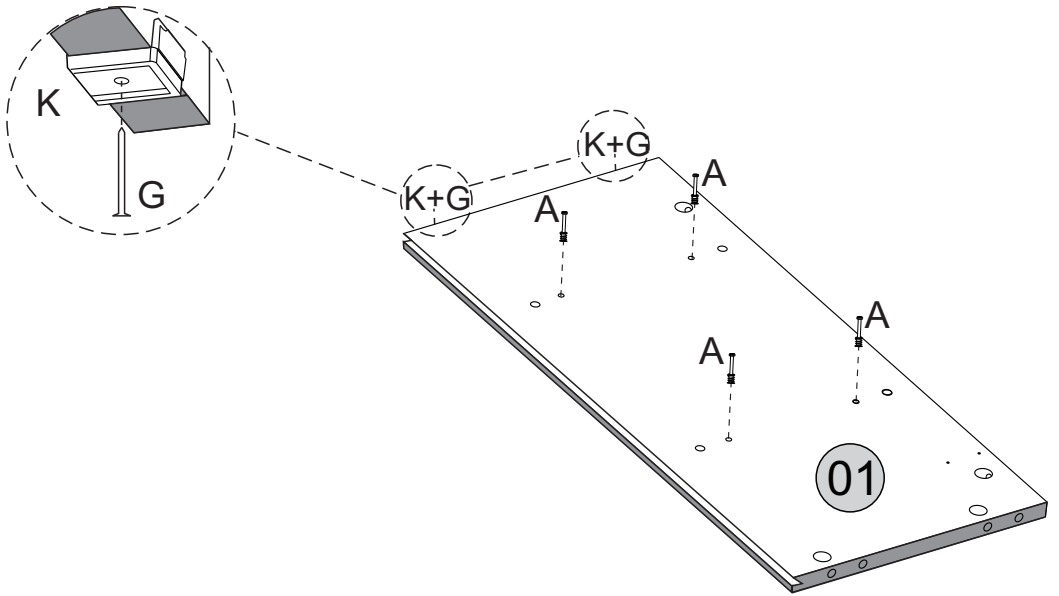
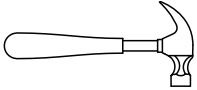
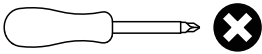
### HARDWARE REQUIRED

A  04

G  8 x 8 02

K  02

### TOOLS REQUIRED




**!**  
Please refer to page 3 on how to use cams correctly.


# STEP 4

### PARTS REQUIRED

04 -RIGHT SIDE PANEL x1

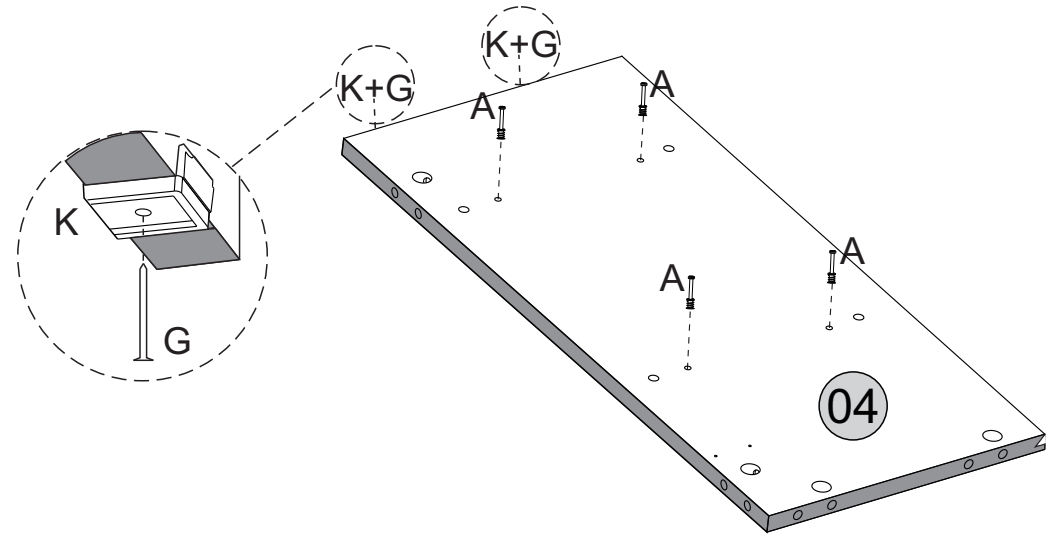
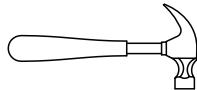
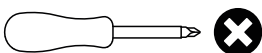
### HARDWARE REQUIRED

A  04

G  8 x 8 02

K  02

### TOOLS REQUIRED





**!**  
Please refer to page 3 on how to use cams correctly.

# STEP 5

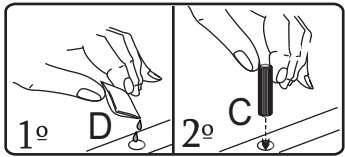
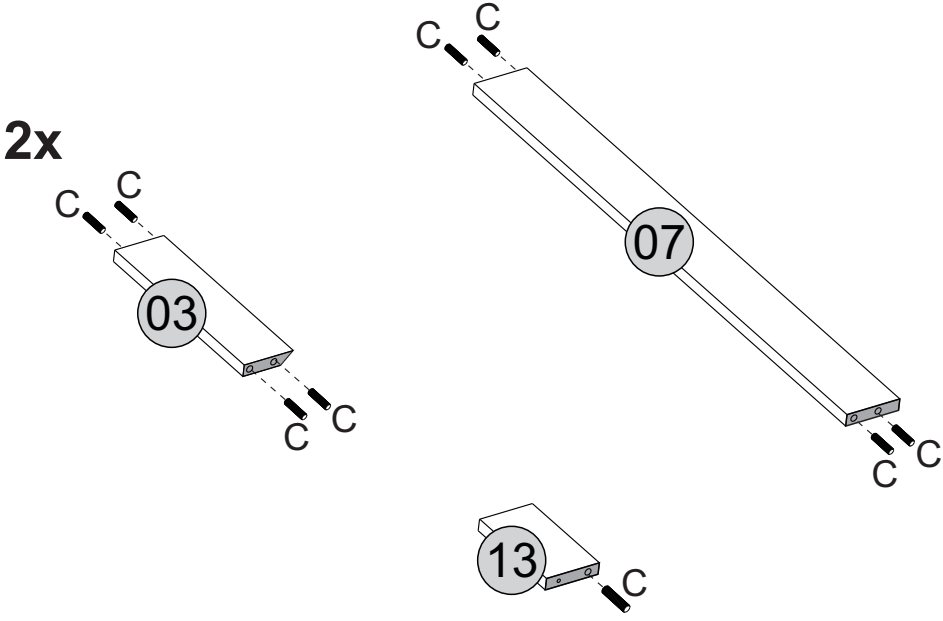
### PARTS REQUIRED


03 -BACK UPRIGHTS	x2
07 -CROSSBEAM	x1
13 -BASE SUPPORT	x1

### HARDWARE REQUIRED

C	 Ø8 x 30mm	13
D		01

### TOOLS REQUIRED




  
 Glue must be added to the  
 dowel holes on part  
 03, 07 and 13.

# STEP 6

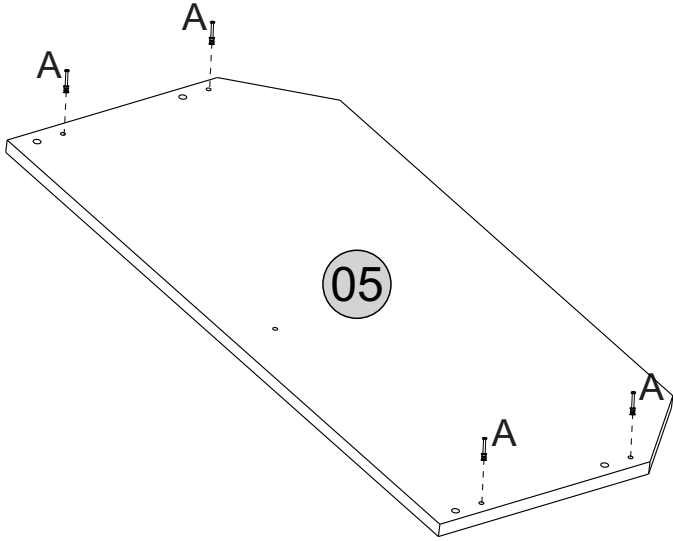
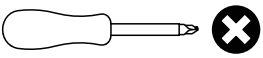
### PARTS REQUIRED

05 -TOP PANEL	x1
---------------	----

### HARDWARE REQUIRED

A		04
---	---	----

### TOOLS REQUIRED

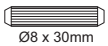



# STEP 7

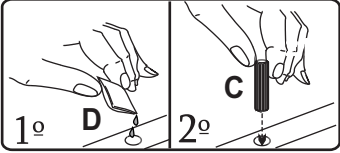
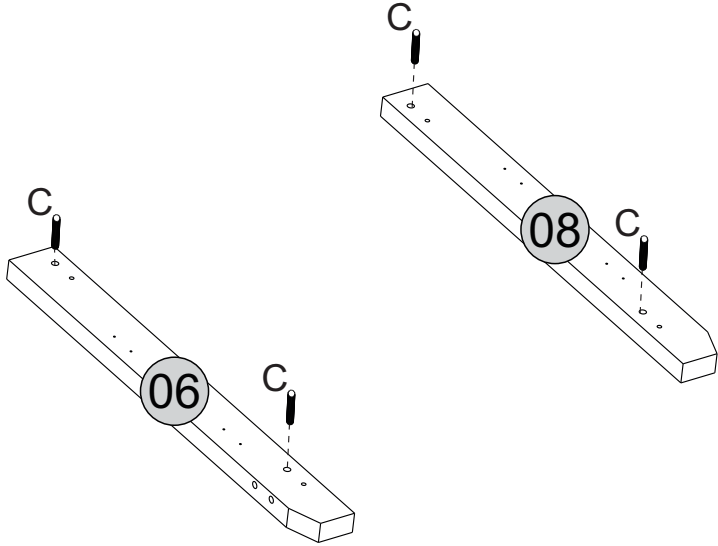
### PARTS REQUIRED

06 - FRONT LEFT UPRIGHT	x1
08 - FRONT RIGHT UPRIGHT	x1

### HARDWARE REQUIRED

C		04
D		01

### TOOLS REQUIRED



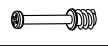
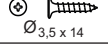

**!**  
Glue must be added to the dowel holes on part 06, 08.

# STEP 8

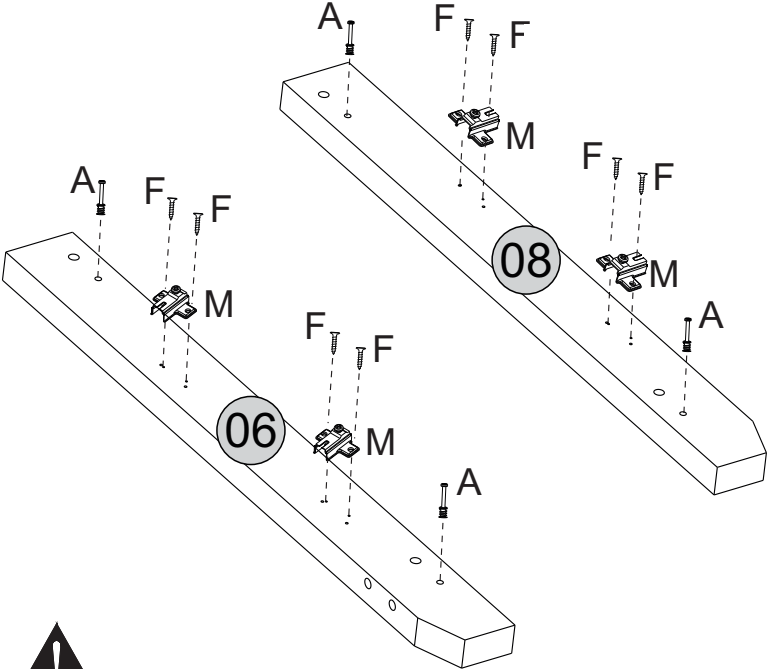
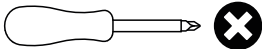
### PARTS REQUIRED

06 - FRONT LEFT UPRIGHT	x1
08 - FRONT RIGHT UPRIGHT	x1

### HARDWARE REQUIRED

A		04
F		08
M		04

### TOOLS REQUIRED






**!**  
Please refer to page 3 on how to use cams correctly.

# STEP 9

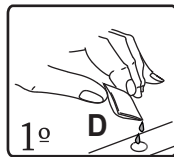
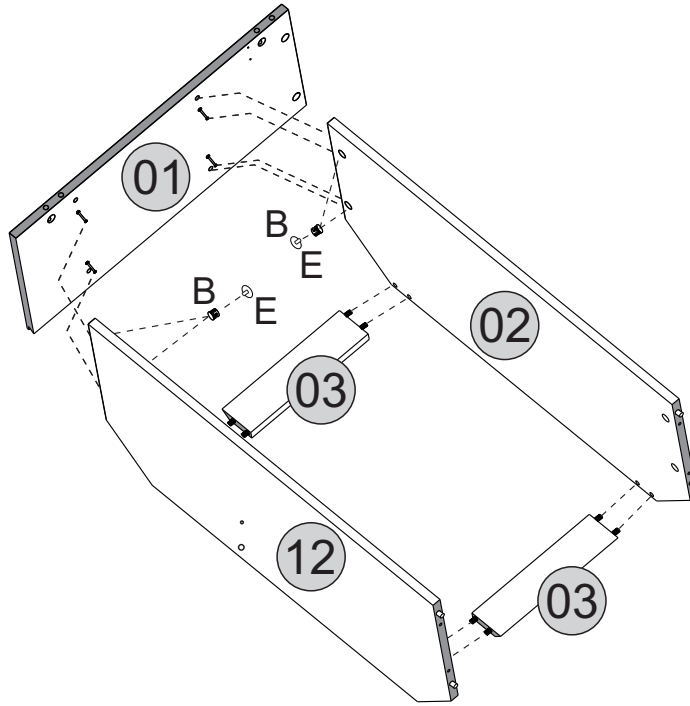
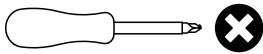
## PARTS REQUIRED

01 - LEFT SIDE PANEL	x1
02 - SHELF	x1
03 - BACK UPRIGHTS	x2
12 - BASE	x1

## HARDWARE REQUIRED

B		04
D		01
E		04

## TOOLS REQUIRED



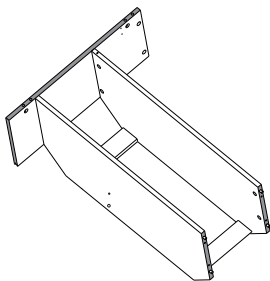
**!**  
Glue must be added to the dowel holes on part 01, 02, and 12.

**!**  
Please refer to page 3 on how to use cams correctly.





# STEP 10

## PARTS REQUIRED

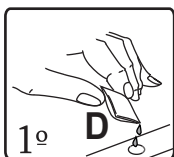
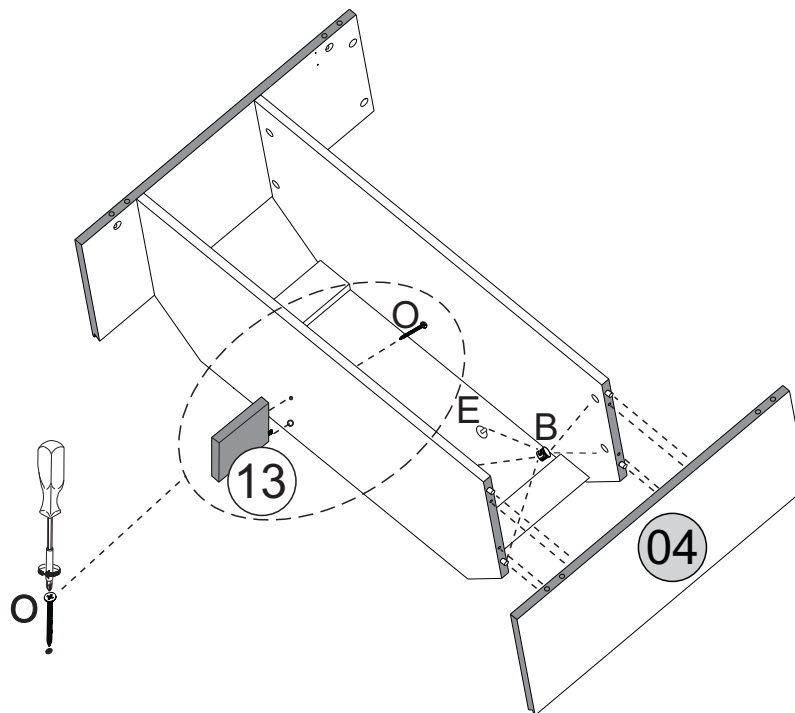
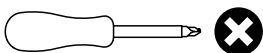
04 - RIGHT SIDE PANEL	x1
13 - BASE SUPPORT	x1



## HARDWARE REQUIRED

B		04
D		01
E		04
O	 Ø4,0 x40	01

## TOOLS REQUIRED



**!**  
Glue must be added to the dowel holes on part 04.

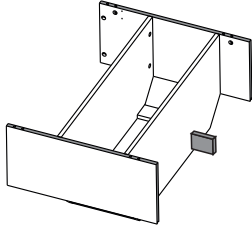
**!**  
Please refer to page 3 on how to use cams correctly.



# STEP 11

## PARTS REQUIRED

05 - TOP PANEL x1



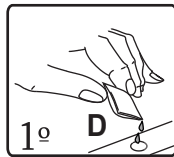
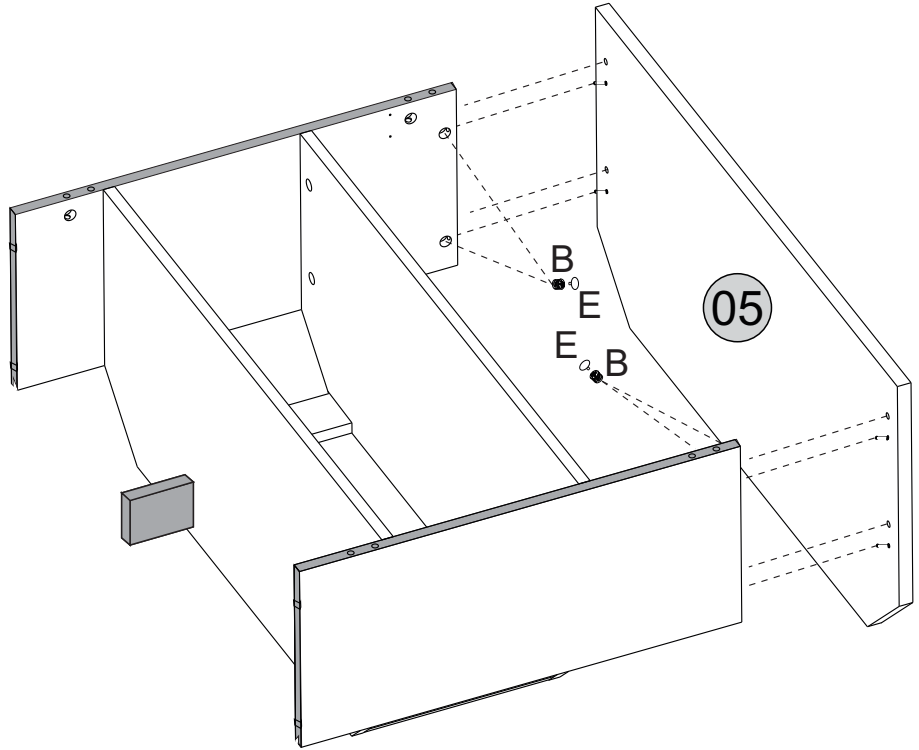
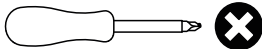
## HARDWARE REQUIRED

B  04

D  01

E  04

## TOOLS REQUIRED



Glue must be added to the dowel holes on part 05.

Please refer to page 3 on how to use cams correctly.

# STEP 12

## PARTS REQUIRED

06 - FRONT LEFT UPRIGHT x1

07 - CROSSBEAM x1


08 - FRONT RIGHT UPRIGHT x1



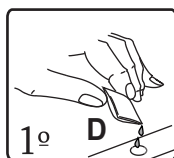
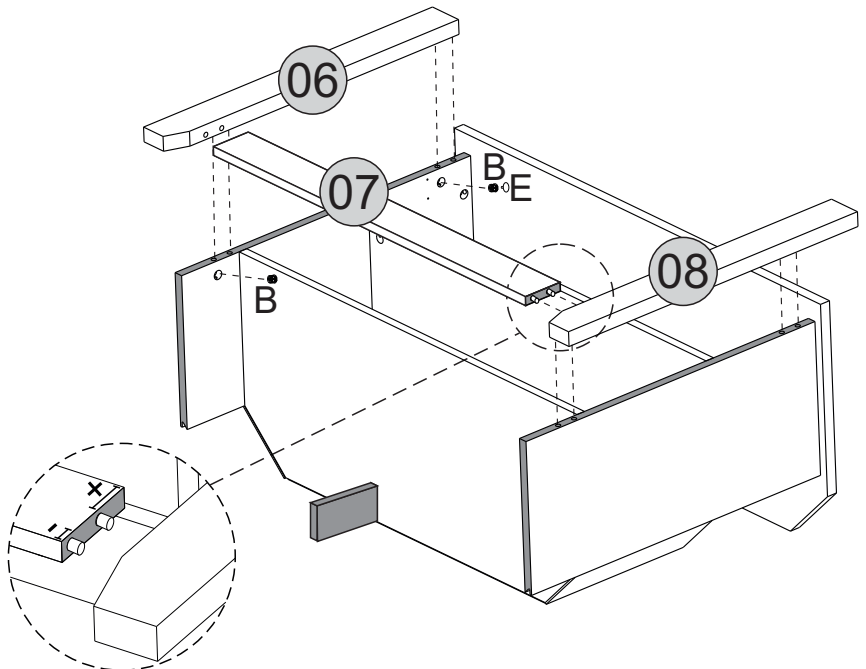
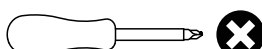
## HARDWARE REQUIRED

B  04

D  01

E  02

## TOOLS REQUIRED

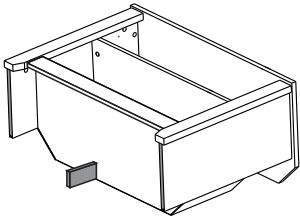


Glue must be added to the dowel holes on part 01,02,04 and 12.

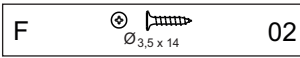
Please refer to page 3 on how to use cams correctly.

# STEP 13

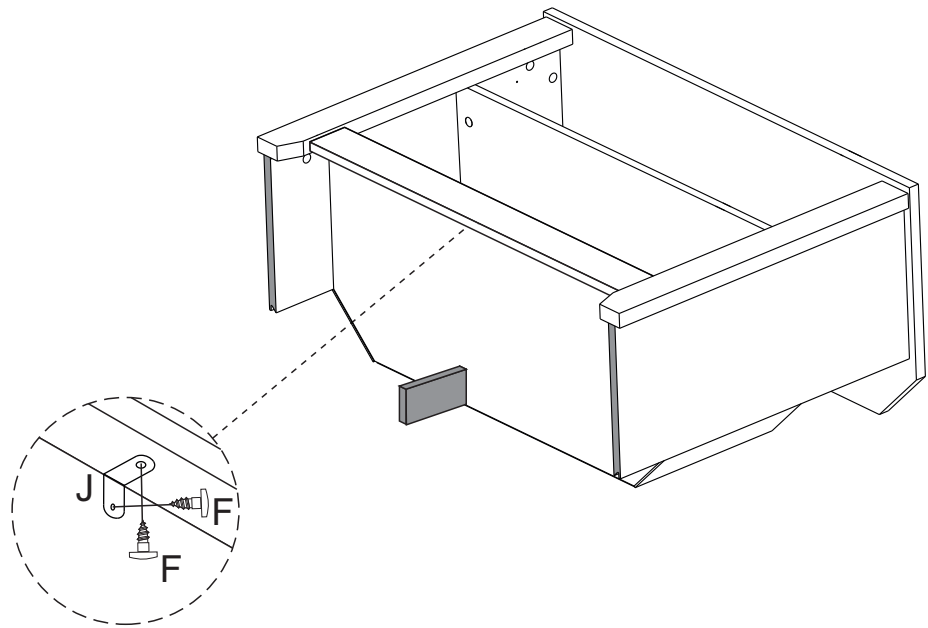
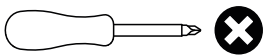
**PARTS REQUIRED**



**HARDWARE REQUIRED**



**TOOLS REQUIRED**

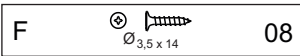


# STEP 14

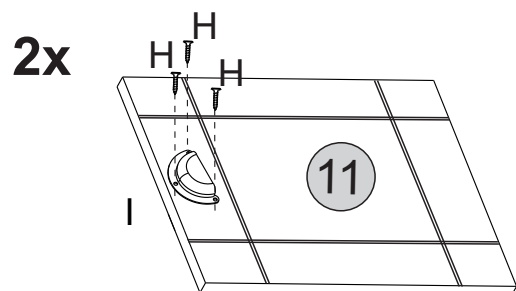
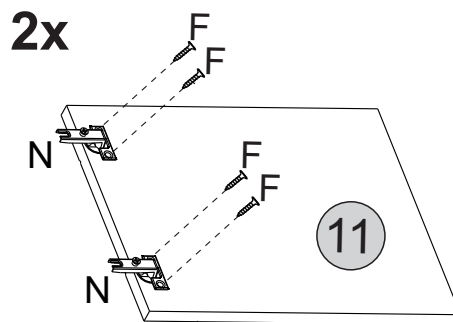
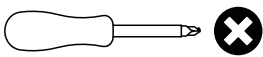
**PARTS REQUIRED**



**HARDWARE REQUIRED**



**TOOLS REQUIRED**



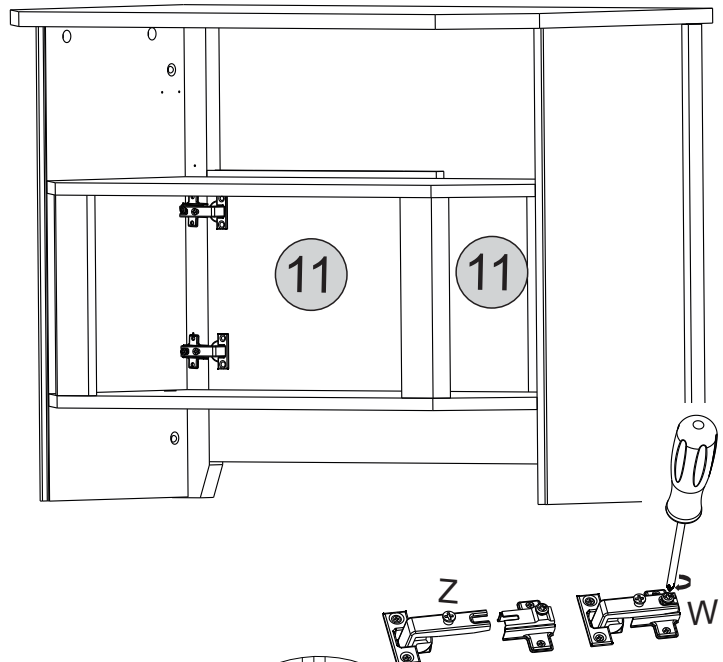
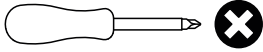
# STEP 15

**PARTS REQUIRED**

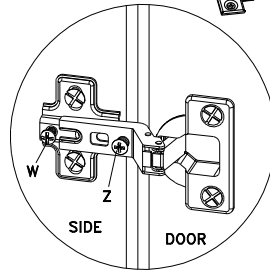
11 - DOOR x2

**HARDWARE REQUIRED**

**TOOLS REQUIRED**



SHOULD THE DOORS OF YOUR TV UNIT NOT APPEAR EVEN WHEN CLOSED THEY MAY NEED ADJUSTING. THIS CAN BE DONE AS FOLLOWS: LOOSEN SCREW (W) A LITTLE BY TURNING SCREW (Z) EITHER CLOCKWISE OR ANTICLOCKWISE (IN OR OUT) THE HINGE CAN BE ADJUSTED AND THE DOOR CORRECTLY ALIGNED. IF MORE THAN ONE HINGE NEEDS ATTENTION PLEASE ADJUST ONE AT A TIME. IF IN DOUBT PLEASE SEEK PROFESSIONAL HELP.

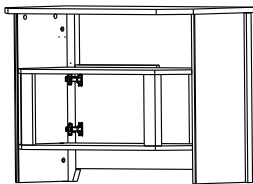


# STEP 16


**PARTS REQUIRED**

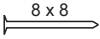
09 - LARGE BACK PANEL x1

10 - SMALL BACK PANEL x2



**HARDWARE REQUIRED**

F  08  
Ø<sub>3,5</sub> x 14

G  20  
8 x 8

**TOOLS REQUIRED**

